

Design standard

ANTTI GRAIN DRYERS Grain Pipes

408033 (en) 11-2023



You'll see the difference

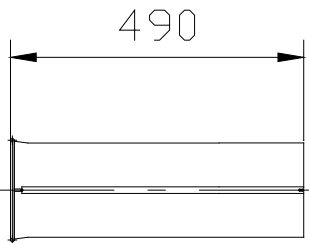
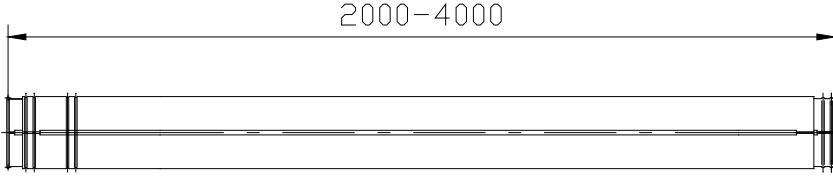
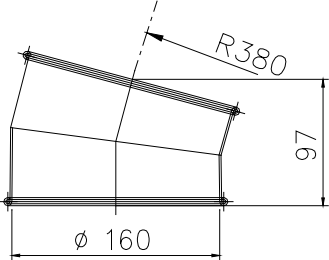
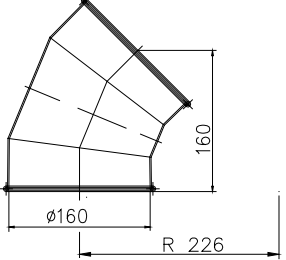
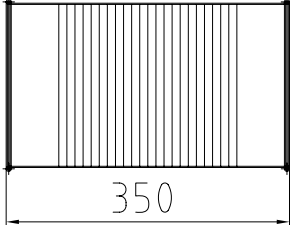
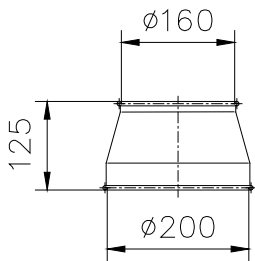
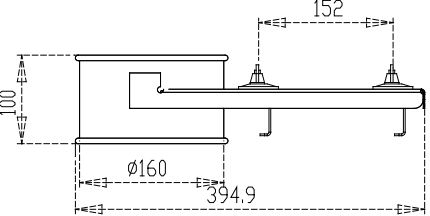
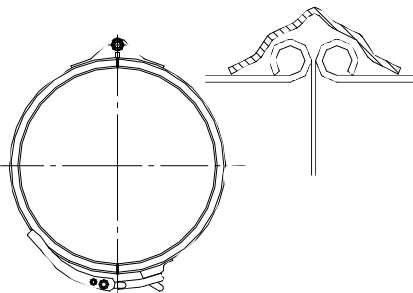
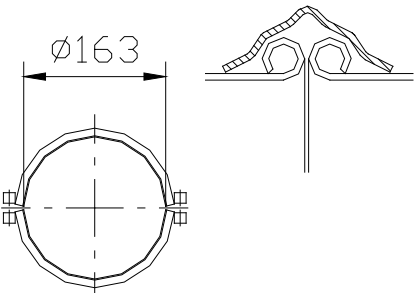
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STANDARD PARTS FOR GRAIN PIPING - $\varnothing 160$: (spare parts)

GRAIN PIPE D160 S=1		
		L= (mm)
504442	GRAIN PIPE D160/J 500	478
504444	GRAIN PIPE D160/J 1000	978
504448	GRAIN PIPE D160/J 2000	1978

<p>TELESCOPIC PIPE 0-0,4 m 504420 s=1,0 mm</p> 	<p>TELESCOPIC PIPE 2+2 m s=1,0 mm 504424</p> 	
<p>ELBOW 15° s=1,5 mm 504400</p> 	<p>ELBOW 45° s=1,5 mm 504405</p> 	<p>FLEXIBLE CURVE (PLASTIC) 504470 must not be connected to debris removal piping</p> 
<p>CONVERSION PART 160/200 504727</p> 	<p>KNIFE SHUTTER 504483</p> 	
<p>QUICK-RELEASE BAND pipe/pipe J22000800</p> 	<p>BAND, 2-PART pipe/pipe 504553</p> 	



STANDARD PARTS FOR GRAIN PIPING - $\varnothing 200$:

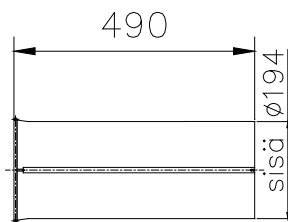
GRAIN PIPE D200 S=1

		L= (mm)
504452	GRAIN PIPE D200/J 500	478
504454	GRAIN PIPE D200/J 1000	978
504458	GRAIN PIPE D200/J 2000	1978

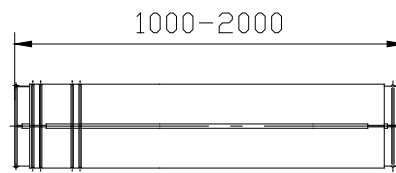
GRAIN PIPE D200 S=2

		L= (mm)
5200502	GRAIN PIPE D200/J 500	486
5201002	GRAIN PIPE D200/J 1000	986
5202002	GRAIN PIPE D200/J 2000	1986

TELESCOPE PART 0-0,5 m
s=1,0 mm
504425

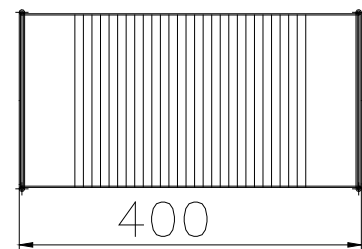


TELESCOPE 1+1 m
s=1,0 mm 504426

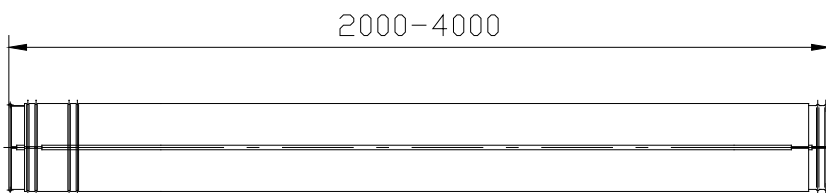


FLEXIBLE CURVE (PLASTIC)

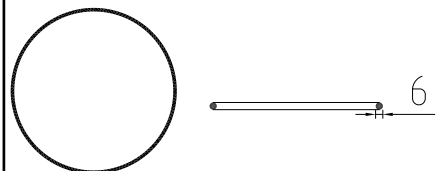
504472 must not be connected to debris removal piping



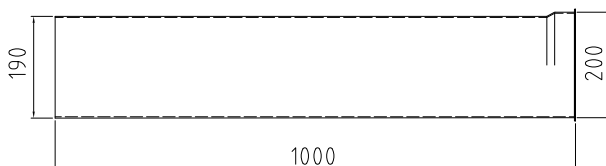
TELESCOPE 2+2 m s=1,0 mm
504428



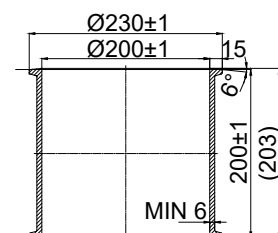
GASKET
FOR TELESCOPIC PIPE 42342



TELESCOPE 0-1m
5191002 s= 2,0 mm incl. grain p./rubber prof

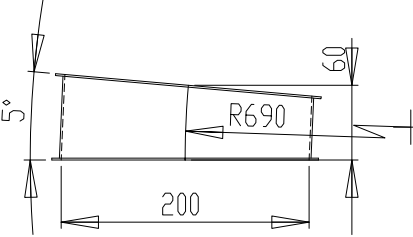
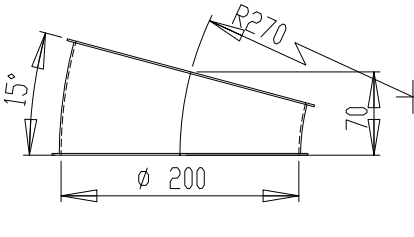
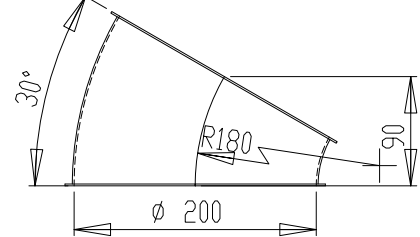
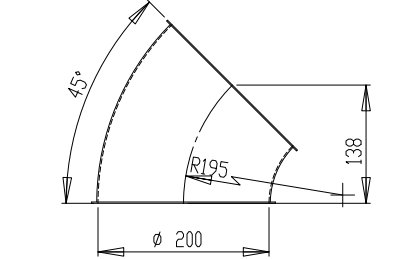
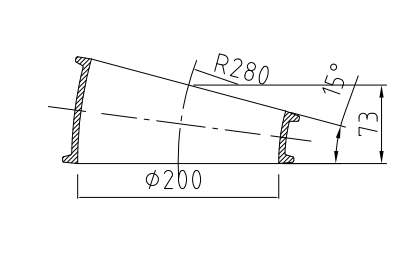
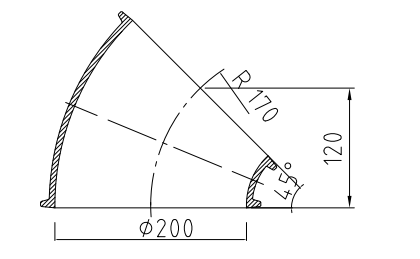
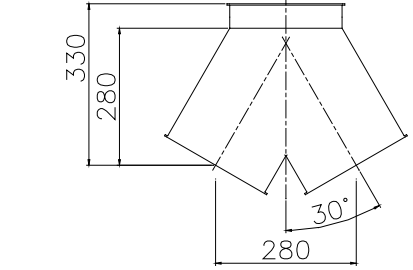
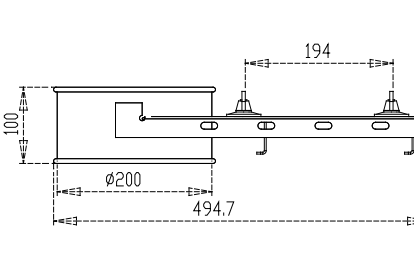
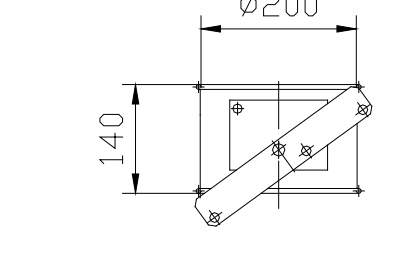
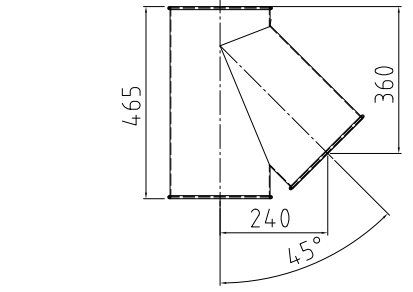
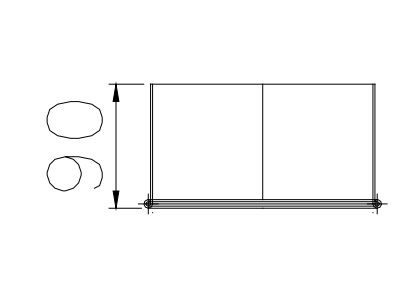
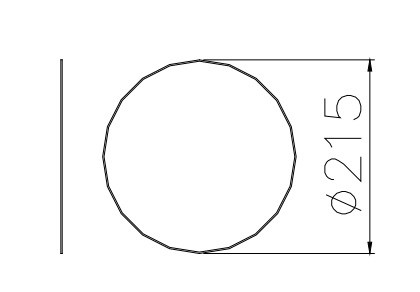
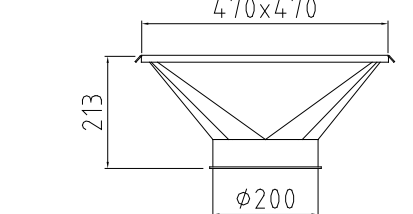
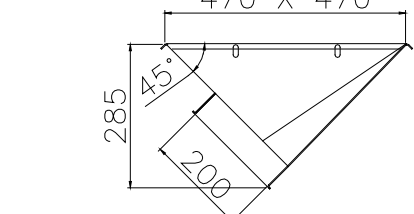
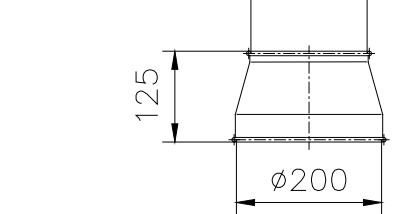


CAST PIPE D200 L=200
22610



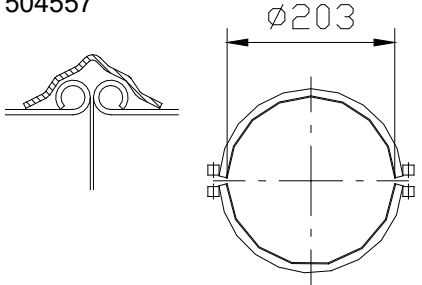
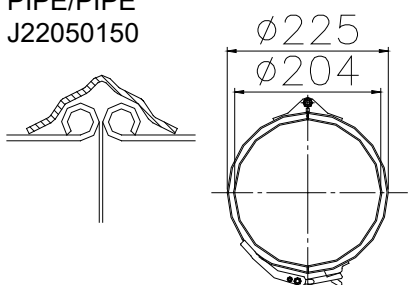
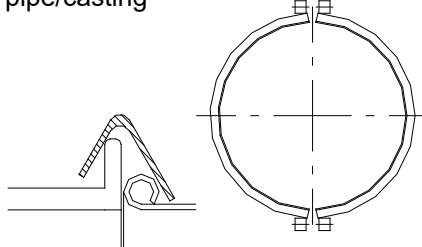
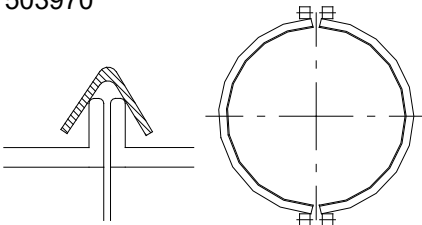
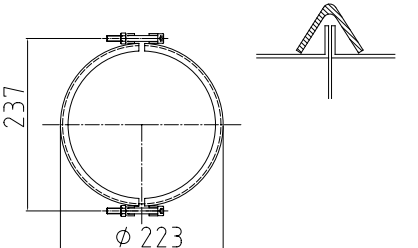
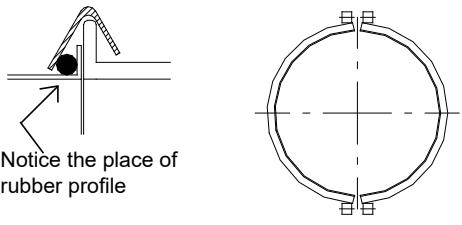
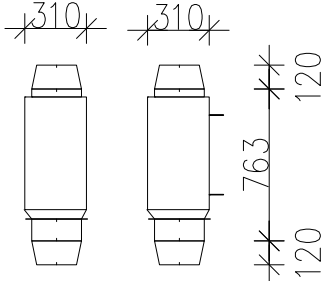


STANDARD PARTS FOR GRAIN PIPING - $\phi 200$:

<p>ELBOW 5° s=1,5 mm 504408; 504557 band is used</p> 	<p>ELBOW 15° s=1,5 mm 504410; 504557 band is used</p> 	<p>ELBOW 30° s=1,5 mm 504412; 504557 band is used</p> 
<p>ELBOW 45° s=1,5 mm 504415; 504557 band is used</p> 	<p>CAST ELBOW D200 x 15° 800220</p> 	<p>CAST ELBOW D200 x 45° 800230</p> 
<p>Y-PART s=1,5 mm J7571</p> 	<p>KNIFE SHUTTER 504484</p> 	<p>SHUTTER FLAP 504486</p> 
<p>Y-BRANCHING 0-45° 32905</p> 	<p>GRAIN PIPE FLANGE D200 400171</p> 	<p>SHUTTER PLATE FOR PIPE D200 400143</p> 
<p>BASE AND SILO BOTTOM, CONVERSION PART, straight pipe A70600</p> 	<p>BASE AND SILO BOTTOM, CONVERSION PART, pipe/ diagonal 501505</p> 	<p>CONVERSION PART 160/200 s=1,5 mm 504727</p> 


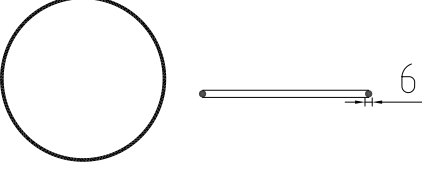
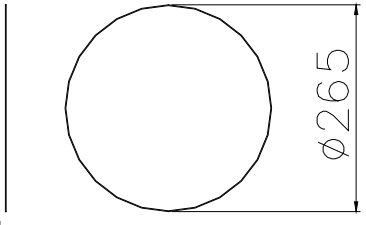
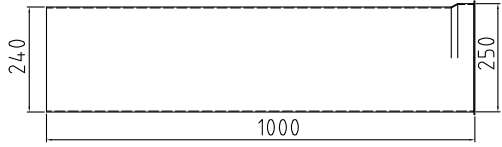
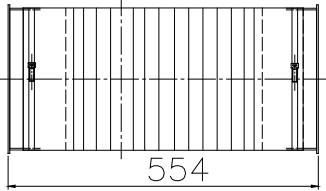
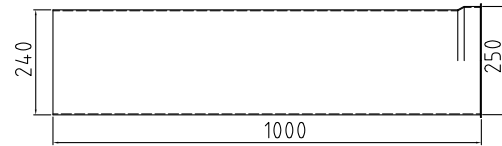
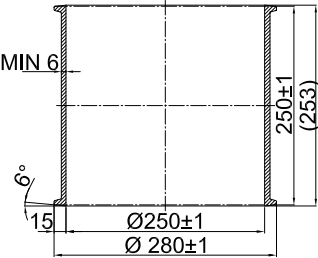


STANDARD PARTS FOR GRAIN PIPING - $\varnothing 200$:

<p>BAND, 2-PART pipe/pipe 504557</p>  <p>$\varnothing 203$</p>	<p>QUICK-RELEASE BAND PIPE/PIPE J22050150</p>  <p>$\varnothing 225$ $\varnothing 204$</p>	<p>GRAIN PIPE BAND, D200, 2-part 503960 pipe/casting</p> 
<p>FLUE PIPE BAND, D200, 2-part (used in cast/cast joints starting from year 2000) 503970</p> 	<p>L-BAND 2-part D200 33439 L-pipe /L-pipe</p>  <p>237 $\varnothing 223$</p>	
<p>BAND 2-part. D200 L-pipe /casting 503961 incl. band,bolt, nut, rubber profile</p>  <p>Notice the place of rubber profile</p>		
<p>GRAIN BRAKE D200 A75069</p>  <p>310 310 763 120 120</p>		

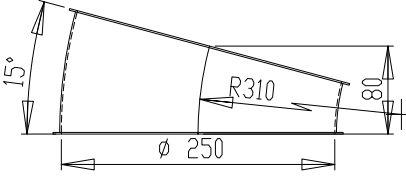
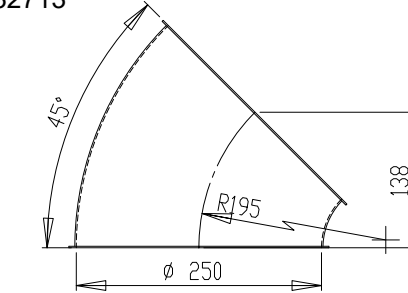
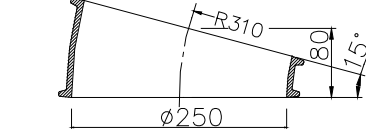
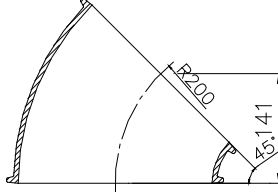
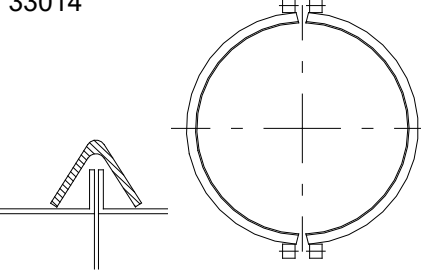
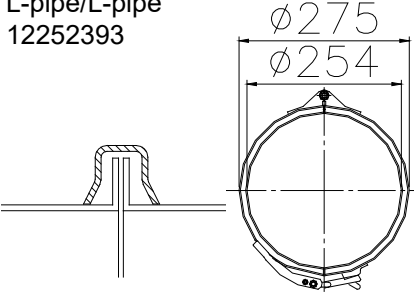
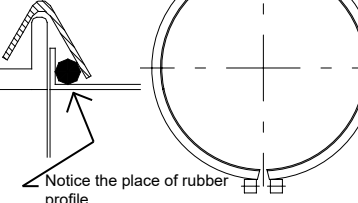
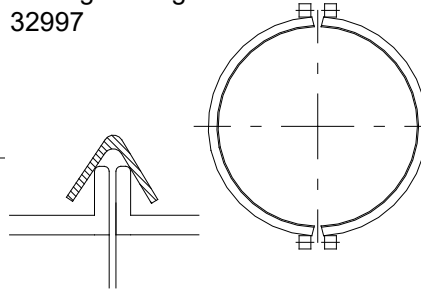
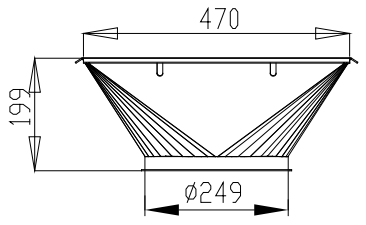
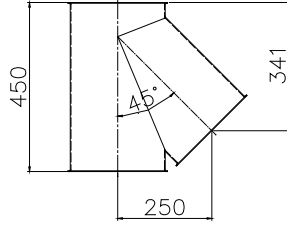
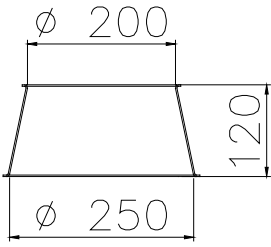
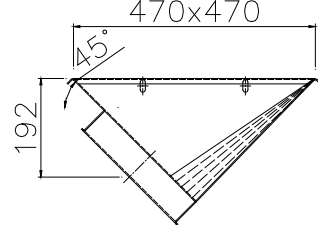
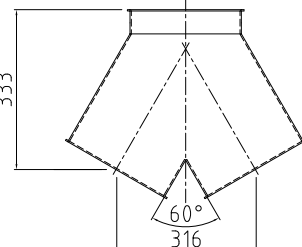
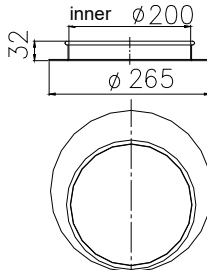
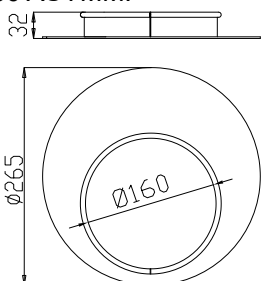


STANDARD PARTS FOR GRAIN PIPING - $\varnothing 250$:

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GRAIN PIPE D250 L-FLANGE S=1																
		L= (mm)														
5250501	GRAIN PIPE D250 500-1	486														
5251001	GRAIN PIPE D250 1000-1	986														
5252001	GRAIN PIPE D250 2000-1	1986														
<table border="1"> <thead> <tr> <th colspan="3">GRAIN PIPE D250 L-FLANGE S=2</th> </tr> <tr> <th></th> <th></th> <th>L= (mm)</th> </tr> </thead> <tbody> <tr> <td>5250502</td> <td>GRAIN PIPE D250 500-2</td> <td>486</td> </tr> <tr> <td>5251002</td> <td>GRAIN PIPE D250 1000-2</td> <td>986</td> </tr> <tr> <td>5252002</td> <td>GRAIN PIPE D250 2000-2</td> <td>1986</td> </tr> </tbody> </table>	GRAIN PIPE D250 L-FLANGE S=2					L= (mm)	5250502	GRAIN PIPE D250 500-2	486	5251002	GRAIN PIPE D250 1000-2	986	5252002	GRAIN PIPE D250 2000-2	1986	<p>GASKET FOR TELESCOPIC PIPE 42232</p> 
GRAIN PIPE D250 L-FLANGE S=2																
		L= (mm)														
5250502	GRAIN PIPE D250 500-2	486														
5251002	GRAIN PIPE D250 1000-2	986														
5252002	GRAIN PIPE D250 2000-2	1986														
<table border="1"> <thead> <tr> <th colspan="3">GRAIN PIPE D250 L-FLANGE S=3</th> </tr> <tr> <th></th> <th></th> <th>L= (mm)</th> </tr> </thead> <tbody> <tr> <td>5450503</td> <td>GRAIN PIPE D250 500-3</td> <td>486</td> </tr> <tr> <td>5451003</td> <td>GRAIN PIPE D250 1000-3</td> <td>986</td> </tr> <tr> <td>5452003</td> <td>GRAIN PIPE D250 2000-3</td> <td>1986</td> </tr> </tbody> </table>	GRAIN PIPE D250 L-FLANGE S=3					L= (mm)	5450503	GRAIN PIPE D250 500-3	486	5451003	GRAIN PIPE D250 1000-3	986	5452003	GRAIN PIPE D250 2000-3	1986	<p>SHUTTER PLATE OF PIPE D250 42037</p> 
GRAIN PIPE D250 L-FLANGE S=3																
		L= (mm)														
5450503	GRAIN PIPE D250 500-3	486														
5451003	GRAIN PIPE D250 1000-3	986														
5452003	GRAIN PIPE D250 2000-3	1986														
<p>TELESCOPIC PIPE 0-1m 5241002 S=2 incl. grain p./ rubber prof.</p> 	<p>FLEXIBLE CURVE 42021</p> 															
<p>TELESCOPIC PIPE 0-1m 5451000 s=3 incl. grain p./ rubber prof.</p> 	<p>CAST PIPE D250 L=250 33462</p> 															

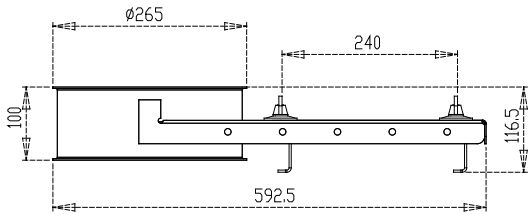
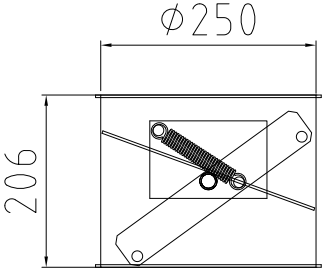
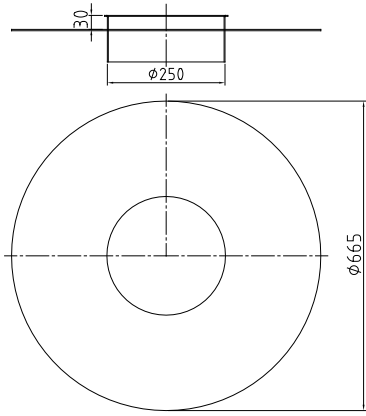
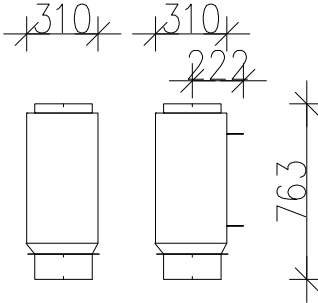


STANDARD PARTS FOR GRAIN PIPING - $\phi 250$:

<p>GRAIN PIPE ELBOW 15° 32712 s=1,5</p> 	<p>GRAIN PIPE ELBOW 45° s=1,5 32713</p> 	<p>CAST GRAIN PIPE ELBOW D250 15° 32882</p> 
<p>CAST GRAIN PIPE ELBOW D250 45° 32881</p> 	<p>GRAIN PIPE BAND, D250, 2-part L-pipe/L-pipe 33014</p> 	<p>QUICK-RELEASE BAND D250 L-pipe/L-pipe 12252393</p> 
<p>GRAIN PIPE BAND, D250, 2-part L-pipe/casting (includes: rubber prof., nut, bolt, band) 32996</p> 	<p>GRAIN PIPE BAND D250 2-part casting/casting 32997</p> 	<p>CONVERSION PART 470x470/$\phi 250$, STRAIGHT 32738</p> 
<p>Y-BRANCHING 0-45° $\phi 250$ 32904</p> 	<p>CONVERSION PART D200/D250 32767</p> 	<p>CONVERSION PART, BASE BASE CONE 470x470 /$\phi 250$ diagon. 32170</p> 
<p>Y-BRANCHING 32714</p> 	<p>CONVERSION PART D200/D250 ASYMM. 33282</p> 	<p>CONVERSION PART D250 / D160 ASYMM. A72235</p> 



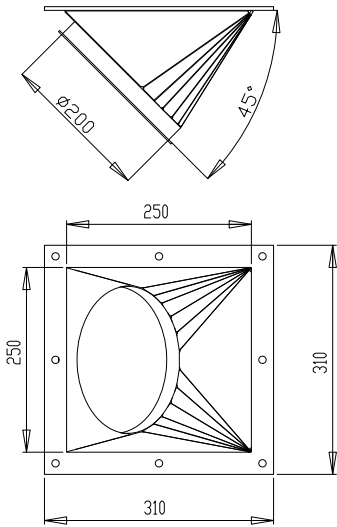
STANDARD PARTS FOR GRAIN PIPING - $\phi 250$:

<p>KNIFE SHUTTER (manual operation) 22445</p> 	<p>SHUTTER FLAP $\phi 250$ 1942</p> 
<p>CONNECTING PART D665/D250 for cover instead of pre-cleaner 42397</p> 	<p>GRAIN BRAKE D250 A75068</p> 

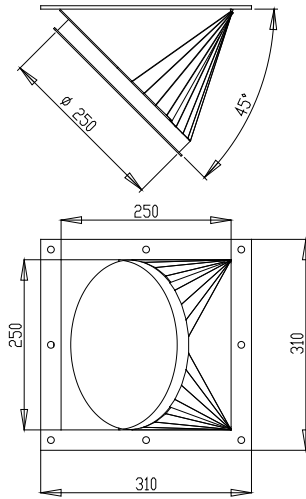


STANDARD PARTS FOR GRAIN PIPING - FY250:

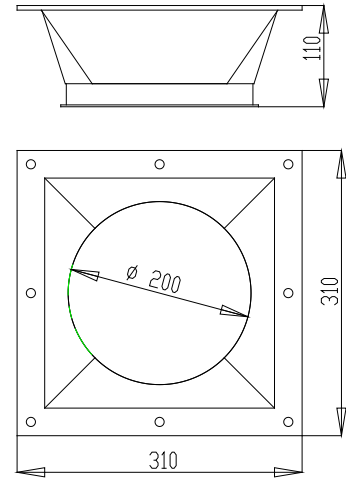
CONVERSION PART 45°
FY 250/ D200 L-FLANGE
A71425



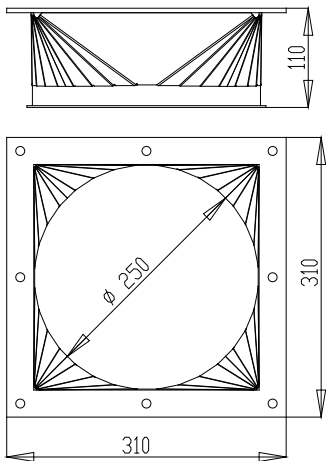
CONVERSION PART 45°
FY 250/ D250 L-FLANGE
A71439



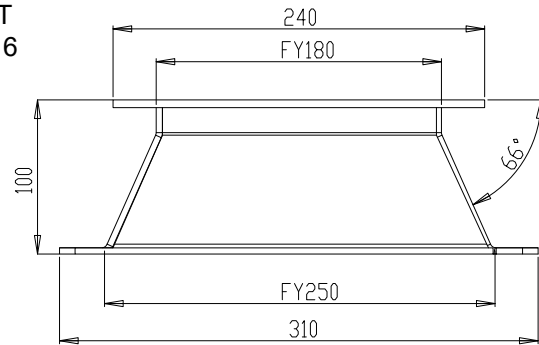
CONVERSION PART STRAIGHT
FY 250 / D200 L-FLANGE
33481



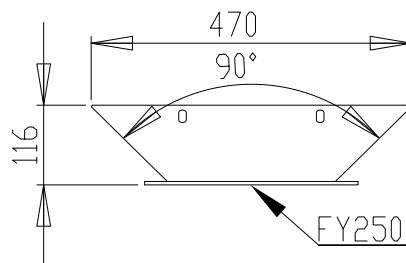
CONVERSION PART STRAIGHT
FY 250/ D250 L-FLANGE
33483



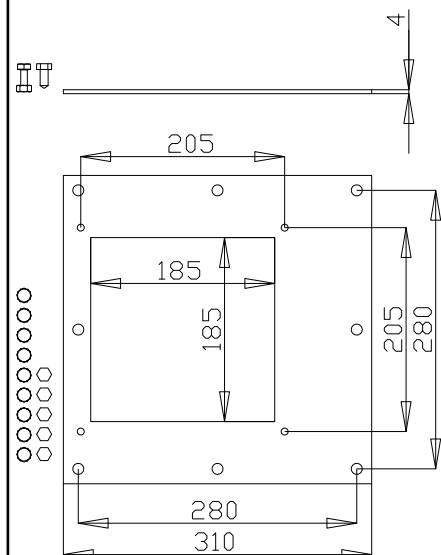
CONVERSION PART
FY180 / FY250 33416



CONVERSION PART STRAIGHT
470x470 45°/ FY250
A71049

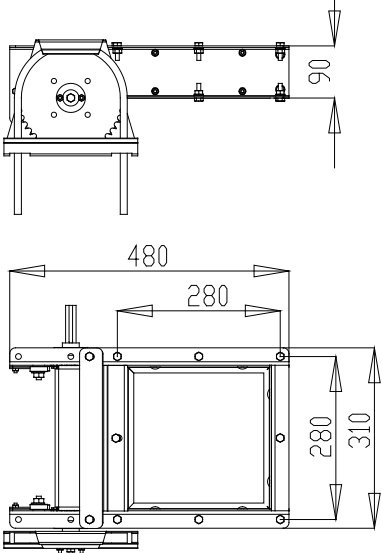
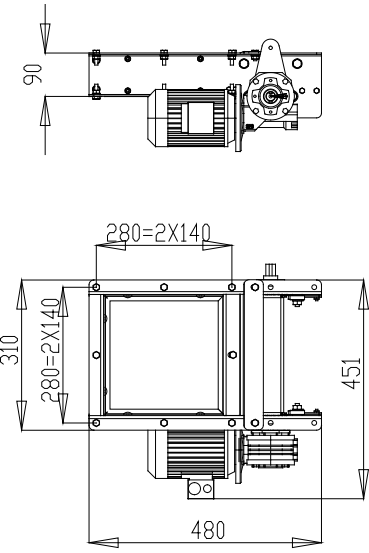
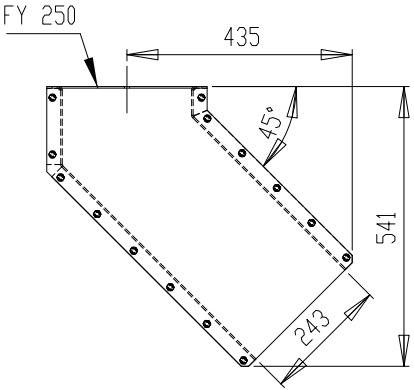


ADAPTION PLATE PACK
s=4 FY180 / FY250
A75794P



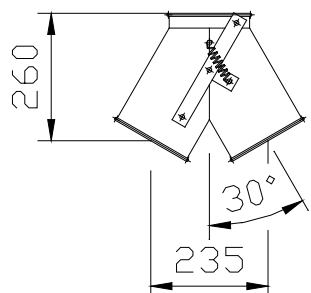
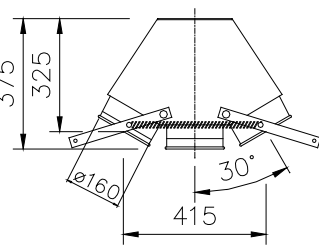
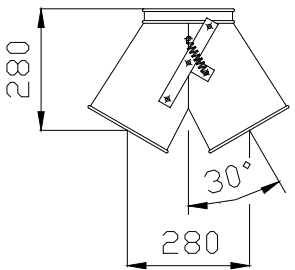
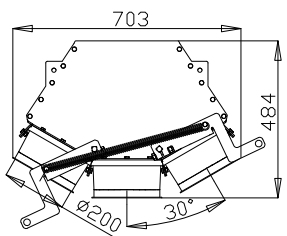
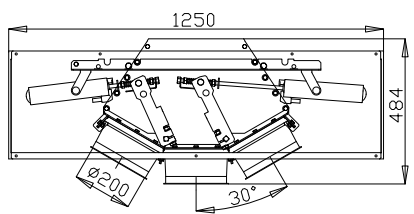
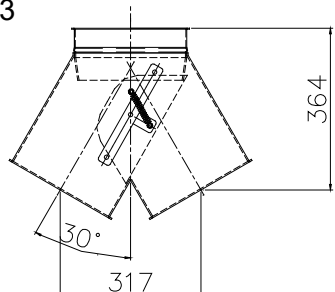
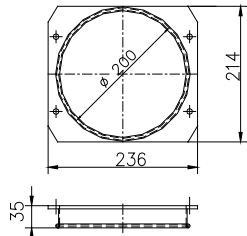
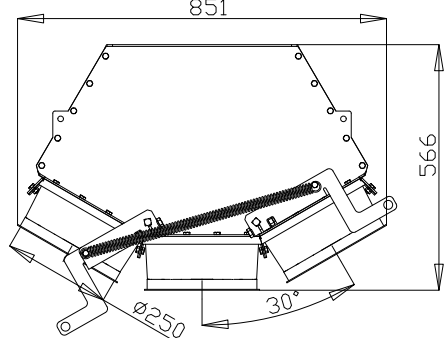
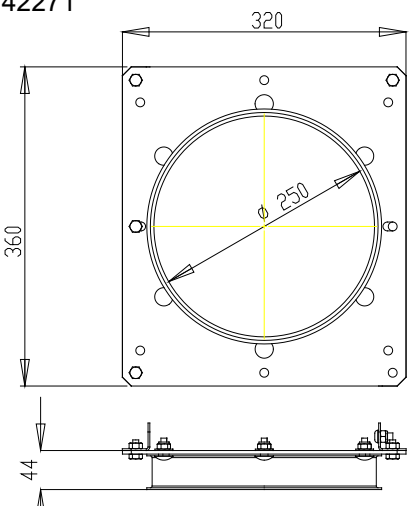
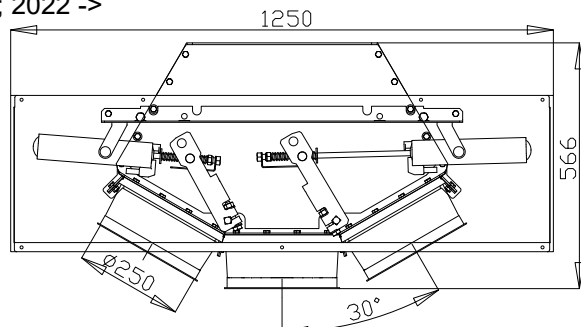


STANDARD PARTS FOR GRAIN PIPING - FY250:

<p>GRAIN PIPE SHUTTER FY 250 with chain actuator A71658</p> 	<p>GRAIN PIPE SHUTTER FY 250 with motor A71867</p> 	<p>GRAIN PIPE CURVE FY250 / 250x250 45° A71050</p> 



DIVIDERS:

<p>2-WAY DIVIDER $\varnothing 160$ J7556</p> 	<p>3-WAY DIVIDER $\varnothing 160$ for A-series elevator 504647</p> 	
<p>2-WAY DIVIDER $s=1,5\text{ mm } \varnothing 200$; 1937</p> 	<p>3-WAY DIVIDER $\varnothing 200$; 2022 -> A75870 + 42269</p> 	<p>3-WAY DIVIDER $\varnothing 200$; 2022 -> with motor A75871 + 42269</p> 
<p>2-WAY DIVIDER D250 32733</p> 	<p>REDUCTION CONNECTOR $\varnothing 200$ / 3-WAY DIVIDER 42269</p> 	
<p>3-WAY DIVIDER D250; 2022-> A75775 + 42271</p> 		<p>REDUCTION CONNECTOR E-series elev./ 3-way divider/ D250 C80 CONVEYOR COVER, FY 250/D250 42271</p> 
<p>3-WAY DIVIDER D250; 2022 -> with motor A75776 + 42271</p> 		



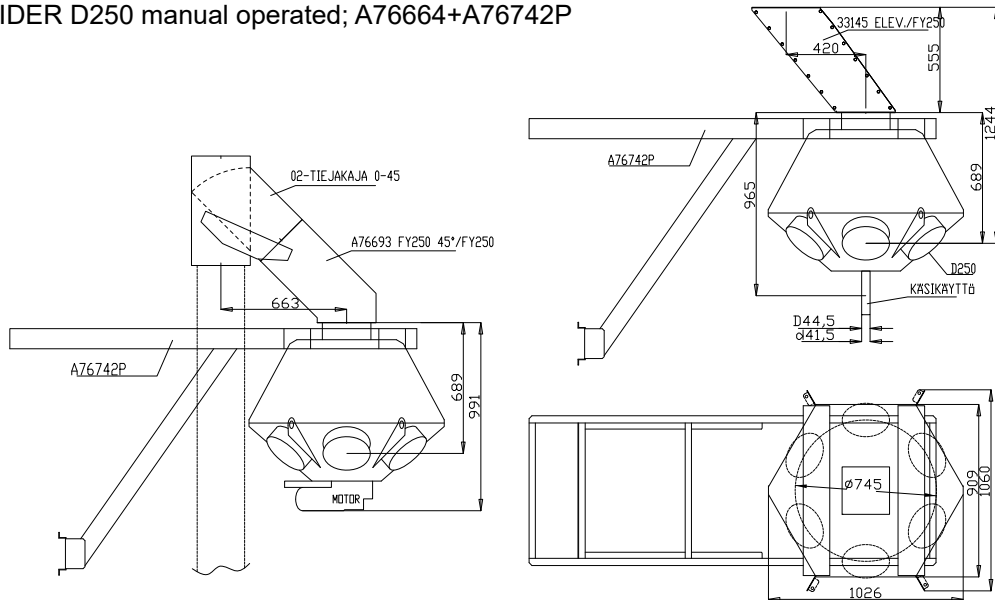
DIVIDERS:

<p>2-WAY DIVIDER 0-45 manual operated D200 *** A73966</p>	<p>2-WAY DIVIDER 0-45 with motor D200 *** A73967</p>	<p>02-WAY DIVIDER 0-45 manual operated D250 *** A73968</p>
<p>02-WAY DIVIDER 0-45 manual operated FY250 M11 A73753</p>	<p>02-WAY DIVIDER 0-45 with motor FY 250 M11 A73745</p>	<p>02-WAY DIVIDER 0-45 with motor D250 *** A73969</p>

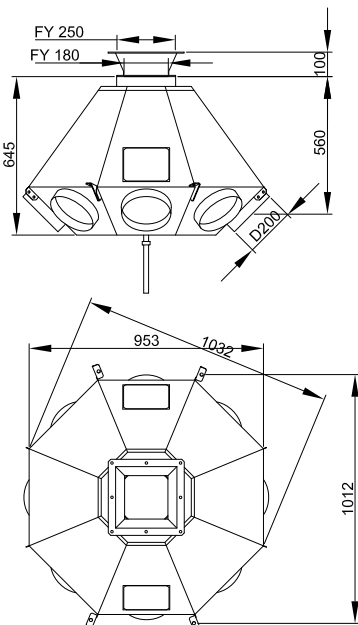


DIVIDERS:

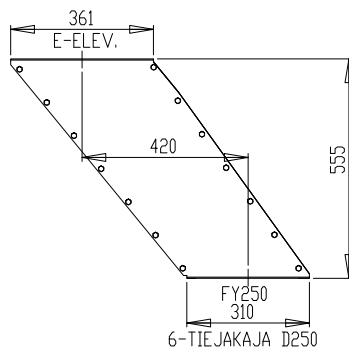
A76649 6-WAY DIVIDER D250 with motor; A76649
 A76664 6-WAY DIVIDER D250 manual operated; A76664
 A76690 6-WAY DIVIDER D250 with motor; A76649+A76742P
 A76691 6-WAY DIVIDER D250 manual operated; A76664+A76742P



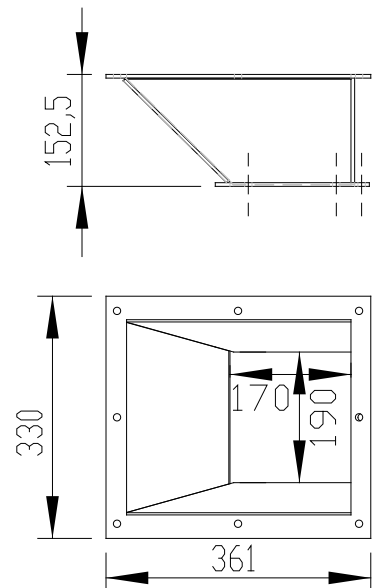
8-WAY DIVIDER for E-series
 elevator D200 with motor 510855



CONVERSION PART E-ELEV /
 FY250



CONVERSION PART E-ELEV
 /3-WAY DIVIDER D200
 A70160





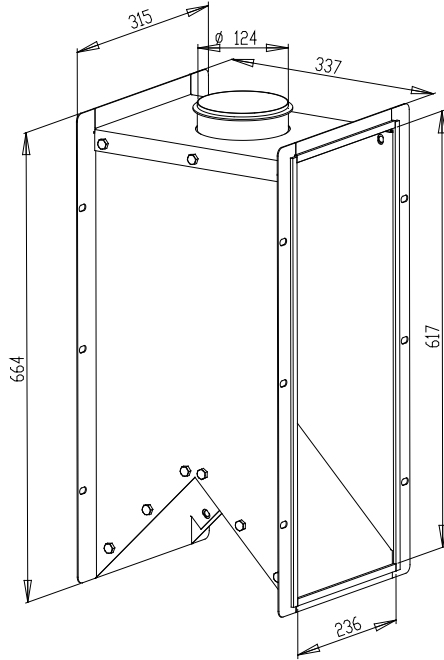
ELEVATOR PARTS:

<p>REAR INTAKE SPOUT for A-series elevator 4xD200 A72832</p>	<p>FRONT INTAKE SPOUT 3xD250 E-ELEV K/M 1999</p>	<p>ELEV FRONT INTAKE SPECIAL E/A 3xD250 A75786</p>
<p>REAR INTAKE SPOUT for E-series elevator 4x Ø250 A71971</p>	<p>FRONT INTAKE PART E-ELV. A71669</p>	<p>FRONT INTAKE PART E-ELEV. symm. model 1941</p>
<p>CONNECTOR 2-DIVIDER 0-45/6-DIVIDER FY250 A76692</p>	<p>CONVERSION PART E-series elev. top end D250, for use with 2-way divider 32526</p>	
<p>CONVERSION PART E-ELEV / FY250 33438</p>	<p>CONVERSION PART, boot of E-series elevator / D250 A71986</p>	<p>CONVERSION PART FY180 / FY250 33416</p>

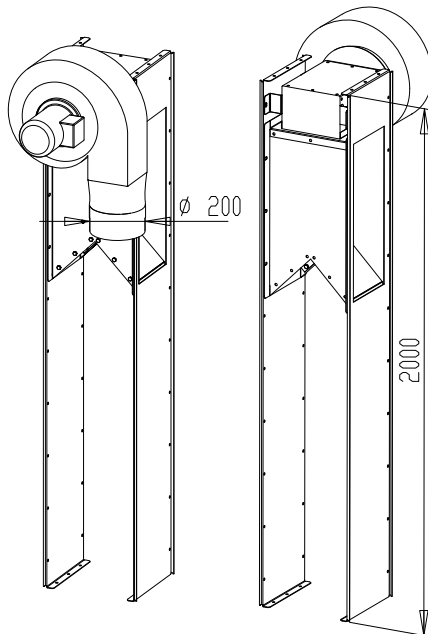


ELEVATOR PARTS:

E-ELEV DUST ASPIRATING BOX A70224



E-ELEV. DUST SUCTION WITH DUST COLLECTOR 0,75 kW 505411





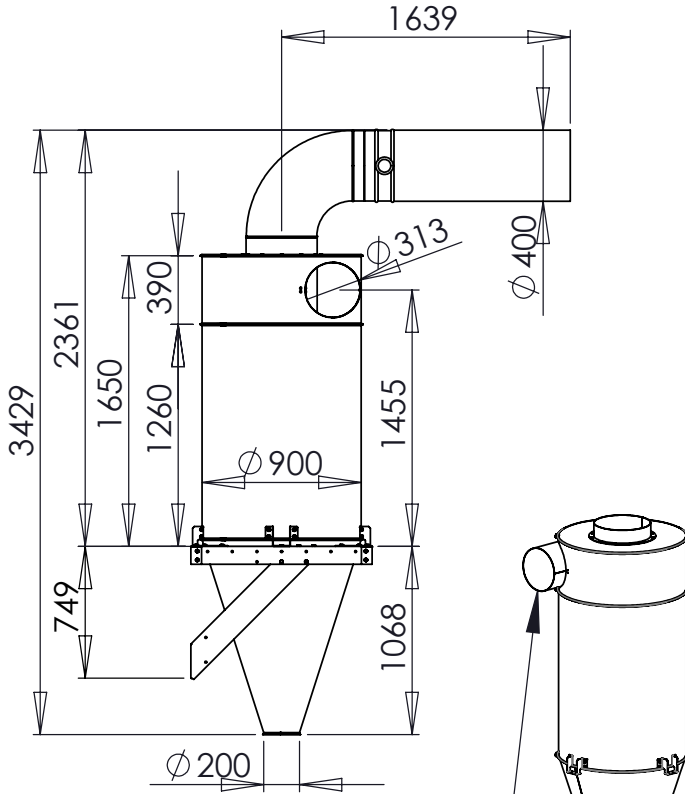
CYCLONE ø630;ø200 AND DUST PIPING ø200:

<p>CYCLONE incl. wall bracket A71704T</p> <p>KÄTISYYS VAIHDETTAVISSA HANDEDNESS INTERCHANGEABLE</p>	<p>FAN 2,2 kW PRE-CLEANER A-160 1979</p>
	<p>FAN 075 kW PRE-CLEANER A-160 AND BOTTOM SUCTION FAN 114559</p>
	<p>AIR DUCT D280 (band half; order 2 pcs.) 504040 order also: 104243 hex socket screw M6x70 110530 nut M6</p>
	<p>AIR DUCT ELBOW D280 45° FOR FAN 504605</p>
<p>AIR DUCT D280 L=500 FOR FAN 504606</p>	

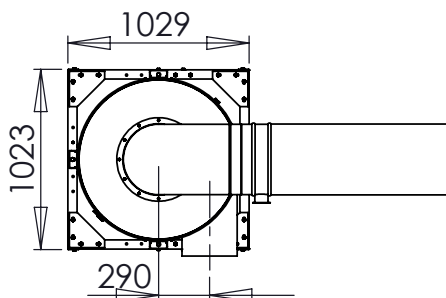


CYCLONE $\varnothing 900$; $\varnothing 315$ AND DUST PIPING $\varnothing 200$:

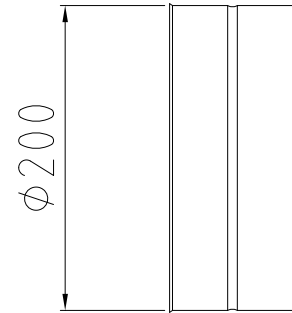
CYCLONE D900
A71714T



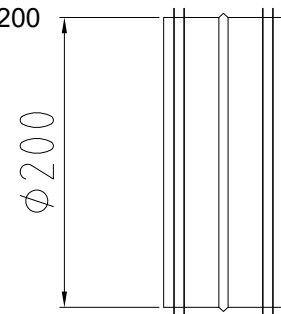
KÄTISYYS VAIHDETTAVISSA
HANDEDNESS INTERCHANGEABLE



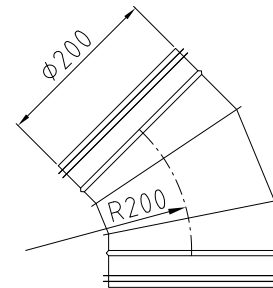
CONNECTOR FOR PART LYON-200
114176



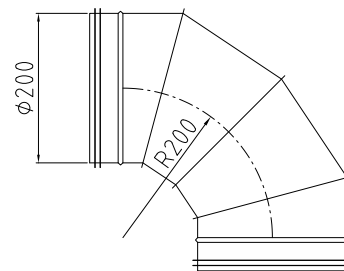
CONNECTOR FOR AIR DUCT
INNER LYPN-200
114192



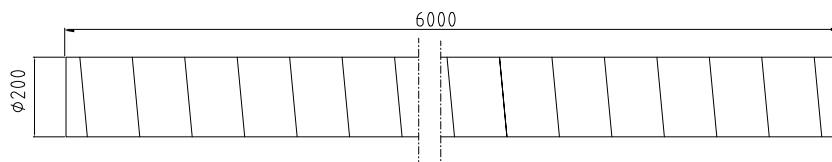
AIR DUCT ELBOW KY/45-G-200
114178



AIR DUCT ELBOW KY/90-G-200
114177

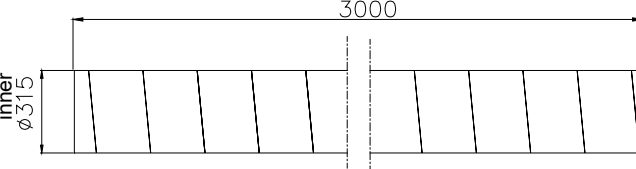
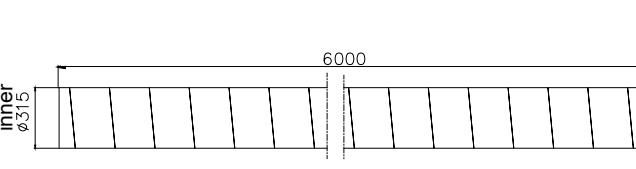
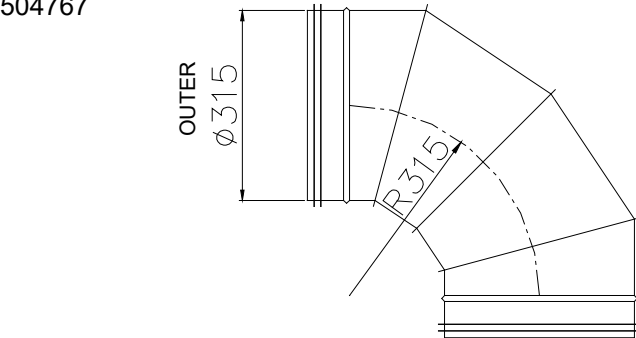
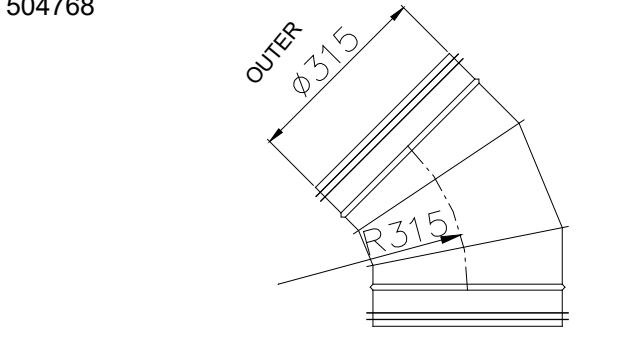
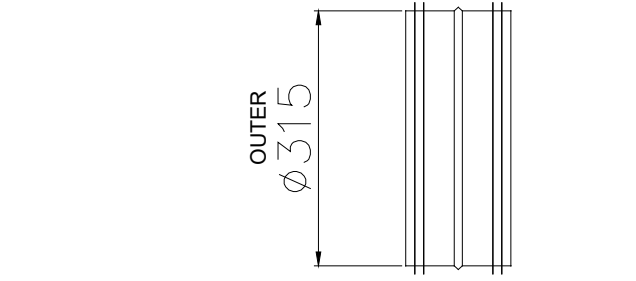
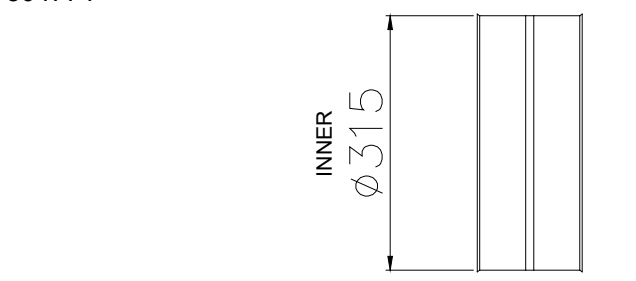
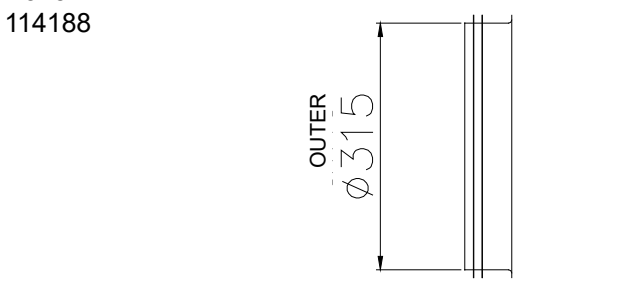
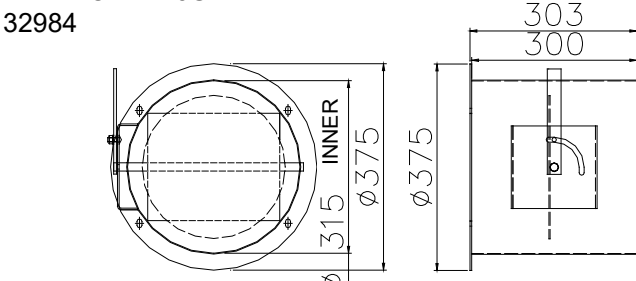
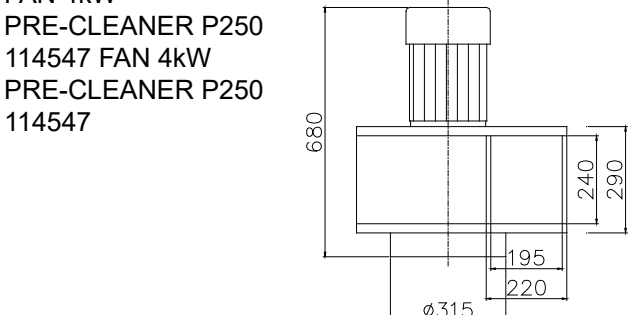


AIR DUCT CHANNEL KG D200 L6000
114175





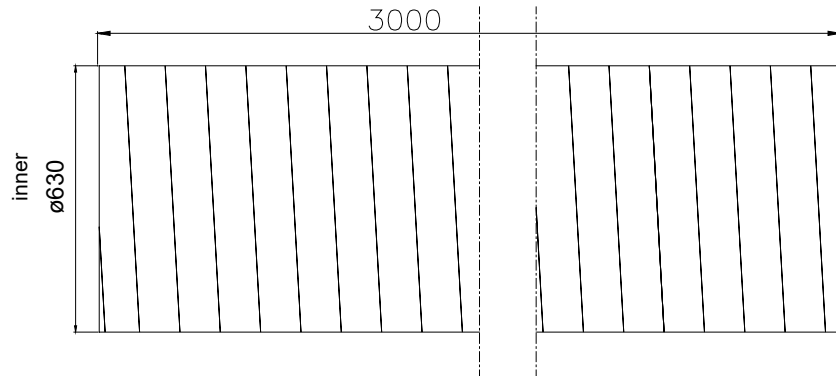
DUST ASPIRATING PIPING $\phi 315$:

<p>AIR DUCT CHANNEL SR D315 L=3000 504763</p> 	<p>AIR DUCT CHANNEL SR D315 L=6000 504762</p> 
<p>AIR DUCT ELBOW BFU 90° D315 504767</p> 	<p>AIR DUCT ELBOW BFU 45° D315 504768</p> 
<p>AIR DUCT CONNECTOR FOR AIR DUCT NPU D315 504772</p> 	<p>AIR DUCT CONNECTOR FOR PART MF D315 504774</p> 
<p>AIR DUCT OUTLET COLLAR ILU D315 114188</p> 	<p>CONVERSION PART, FAN 4 kW / $\phi 315$ PIPING WITH AIR-FLOW ADJUSTMENT 32984</p> 
<p>FAN 4kW PRE-CLEANER P250 114547 FAN 4kW PRE-CLEANER P250 114547</p> 	

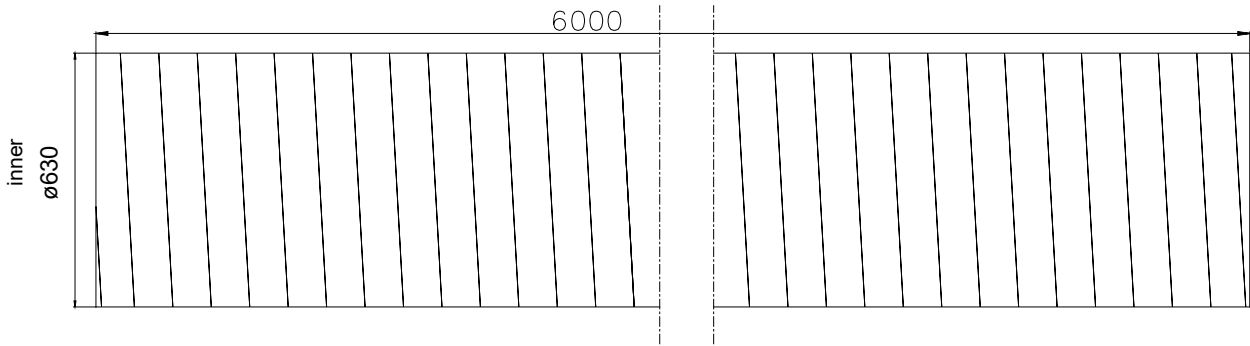


AIR DUCTS D630:

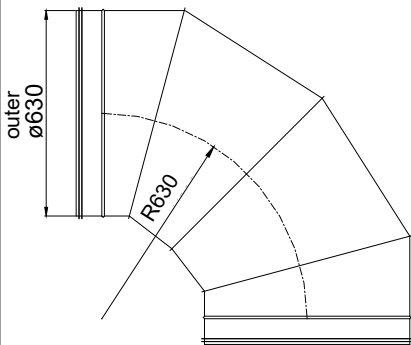
AIR DUCT CHANNEL SR D630 L3000
504732



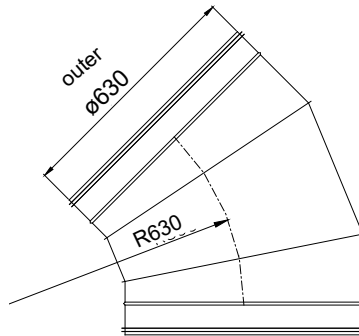
AIR DUCT CHANNEL SR D630 L6000
504731



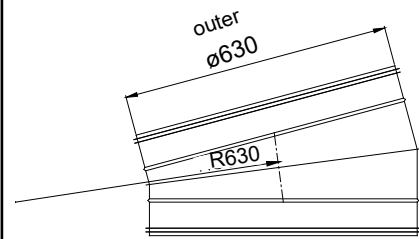
AIR DUCT ELBOW BFU 90° D630
504733



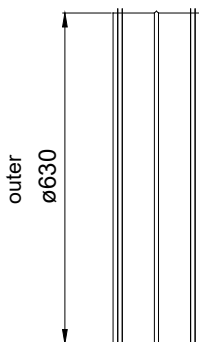
AIR DUCT ELBOW BFU 45° D630
504734



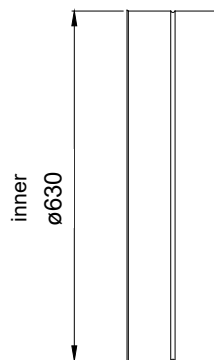
AIR DUCT ELBOW BFU 15° D630
504735



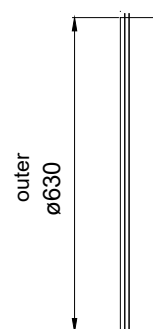
AIR DUCT CONNECTOR FOR AIR
DUCT NPU D630
504737



AIR DUCT CONNECTOR FOR
PART MF D630
504736



AIR DUCT OUTLET COLLAR
LKT D630
504635





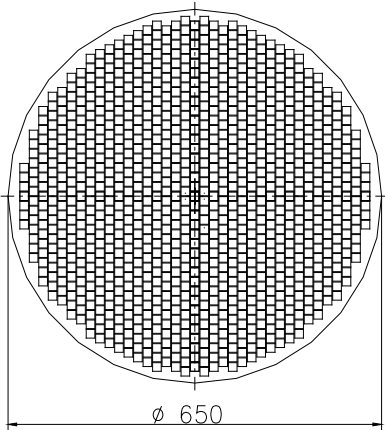
AIR DUCTS D630:

<p>AIR DUCT D625x230 504570</p>	<p>AIR DUCT D625x480 504580</p>	<p>AIR DUCT D625x980 504590</p>
<p>RUBBER PROFILE, AIR DUCT TELESCOPE 115599</p>	<p>TELESCOPE FOR AIR DUCT D625-490 (includes rubber profile) 504611</p>	<p>AIR DUCT ELBOW D625x18° (5 pcs. of elbow parts = 90°) 504600</p>
<p>AIR DUCT ADJUSTER D630/550-230 32451</p>	<p>AIR DUCT ADJUSTER D630/617-230 (shuts the pipe) 32452</p>	<p>AIR DUCT D625-223 FLEXIBLE PART 32796</p>

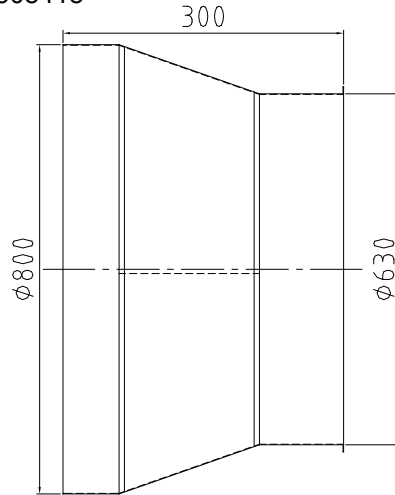


AIR DUCTS D630:

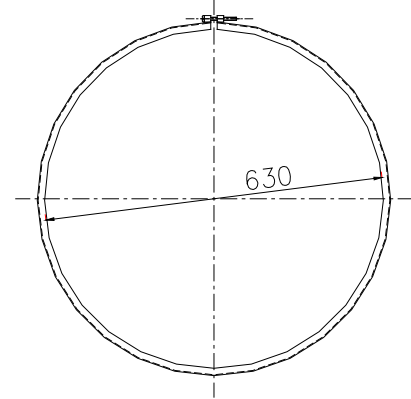
PROTECTIVE NET FOR AIR DUCT D625
400320



ADAPTER FOR AIR DUCT D630/800A/J
508418



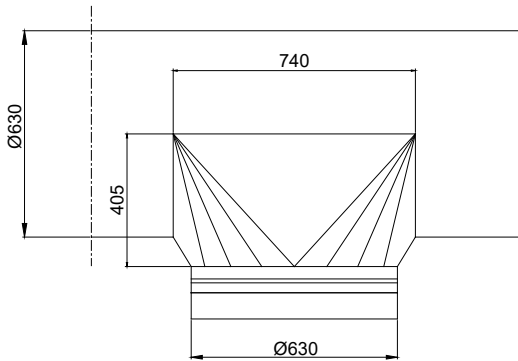
AIR DUCT BAND D625
503971



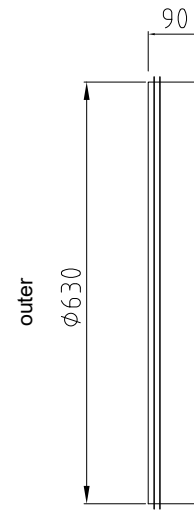
GRAIN POCKET FOR D630 AIR DUCT
504620

incl. parts:
504780 AIR DUCT BRANCHING
TSTCU D630-D630

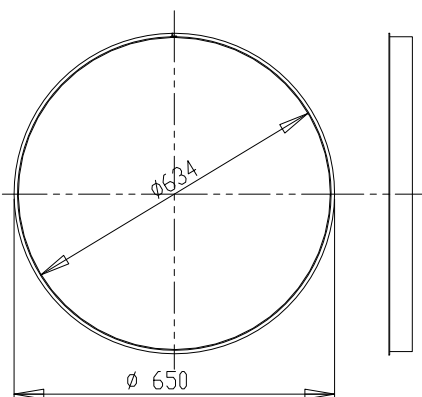
504781 AIR DUCT PLUG FOR
PART EPF D630



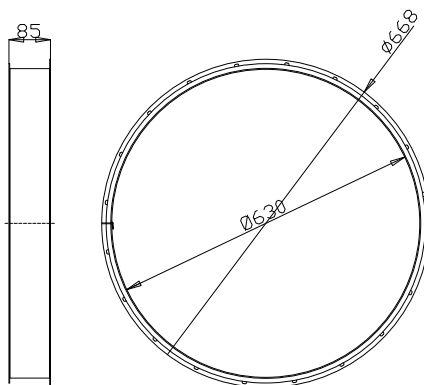
AIR DUCT OUTLET COLLAR
LKT D630
504635



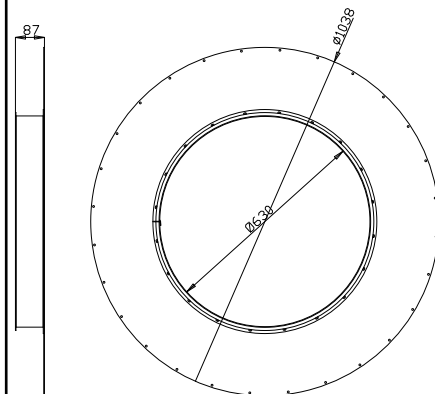
SEAL JOINT D630
ON L-FLANGE
A73952



AIR DUCT OUTLET SLEEVE
THREADED D630x85 L-FLANGE
A71202

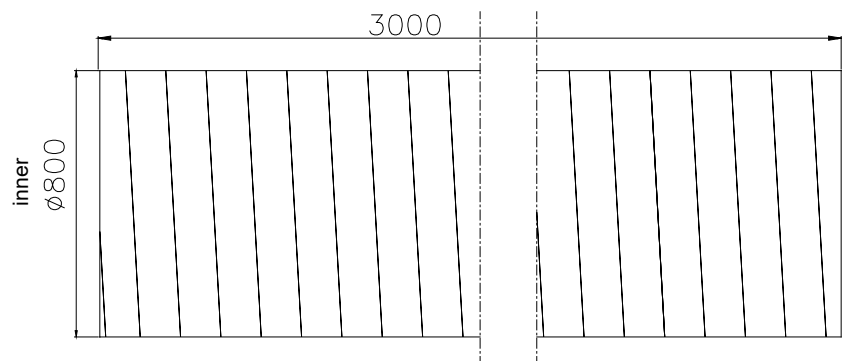
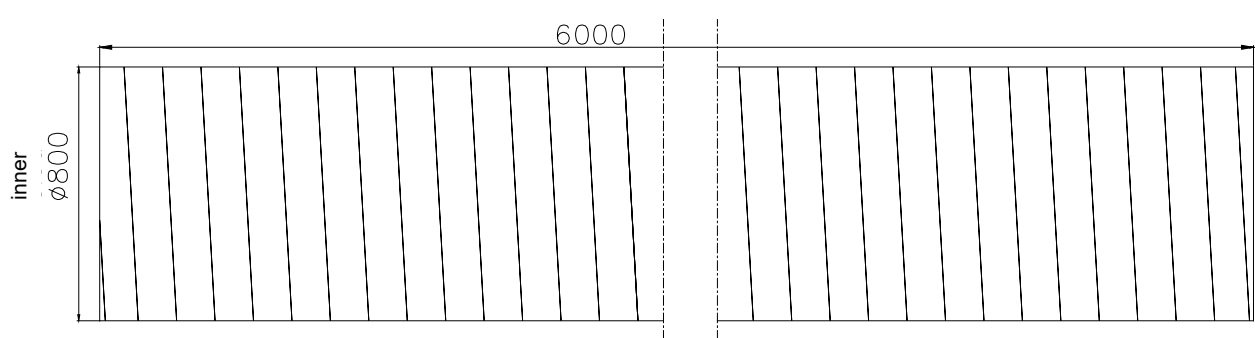
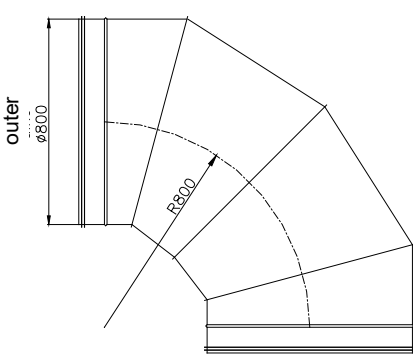
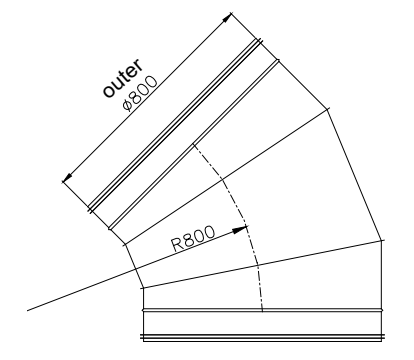
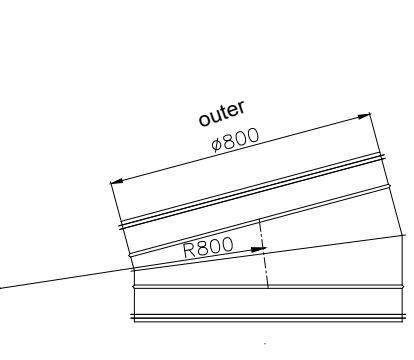
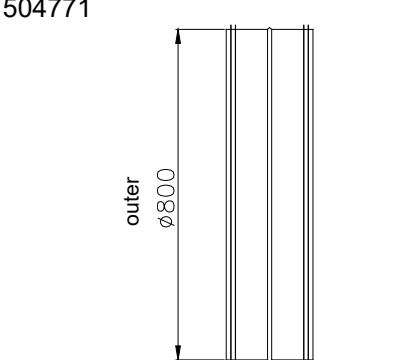
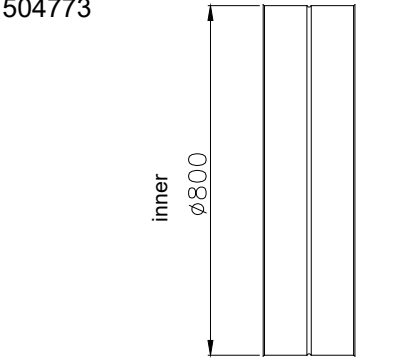
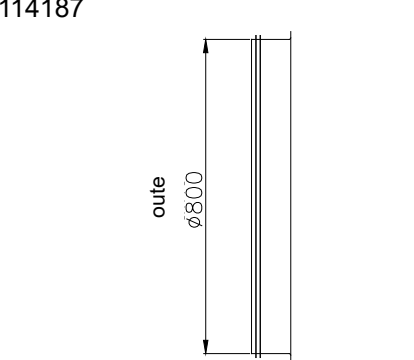


AIR DUCT OUTLET SLEEVE
THREADED D1000/D630x120
A71204





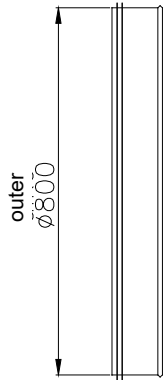
AIR DUCTS D800:

<p>AIR DUCT CHANNEL SR D800 L3000 504761</p> 		
<p>AIR DUCT CHANNEL SR D800 L6000 504760</p> 		
<p>AIR DUCT ELBOW BFU 90° D800 504764</p> 	<p>AIR DUCT ELBOW BFU 45° D800 504765</p> 	<p>AIR DUCT ELBOW BFU 15° D800 504766</p> 
<p>AIR DUCT CONNECTOR FOR AIR DUCT NPU D800 504771</p> 	<p>AIR DUCT CONNECTOR FOR PART MF D800 504773</p> 	<p>AIR DUCT OUTLET COLLAR ILU D800 114187</p> 

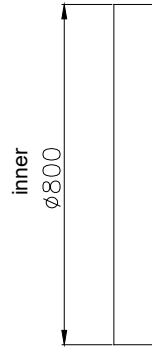


AIR DUCTS D800:

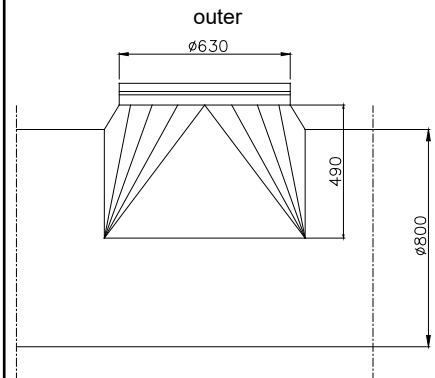
AIR DUCT PLUG FOR AIR DUCT
ESU D800 504769



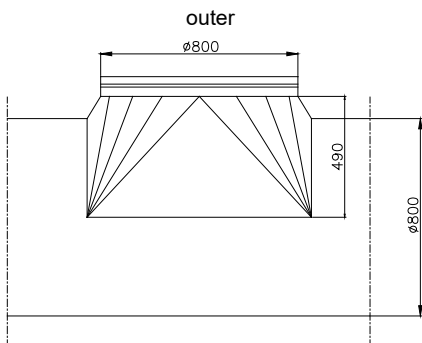
AIR DUCT PLUG FOR PART EPF
D800
504770



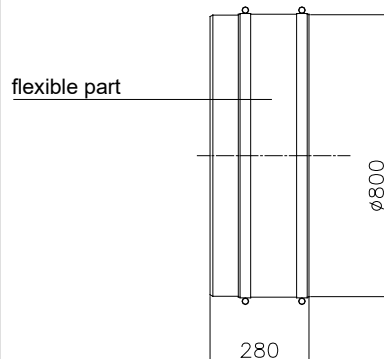
AIR DUCT BRANCH, OUTLET
COLLAR TSTCU D800 - D630
504775



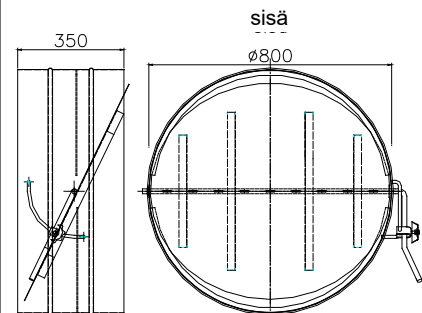
AIR DUCT BRANCH, OUTLET
COLLAR TSTCU D800 - D800
504776



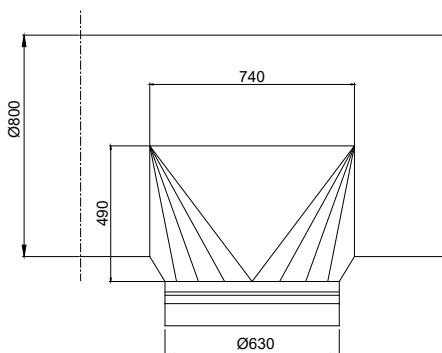
AIR DUCT D800 FLEXIBLE PART
22440



AIR DUCT ADJUSTER D800
(shuts the pipe)
22478



GRAIN POCKET FOR D800 AIR DUCT
504622

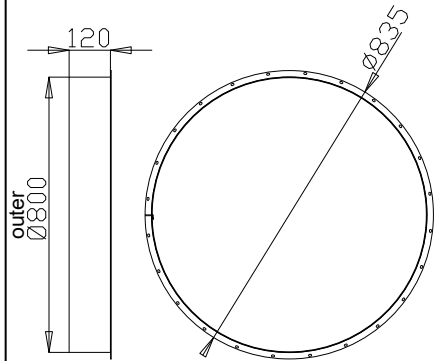
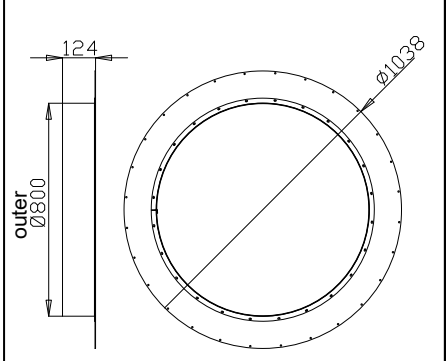


incl. parts:
504775 AIR DUCT BRANCH-
ING TSTCU D800-D630

504781 AIR DUCT PLUG FOR
PART EPF D630



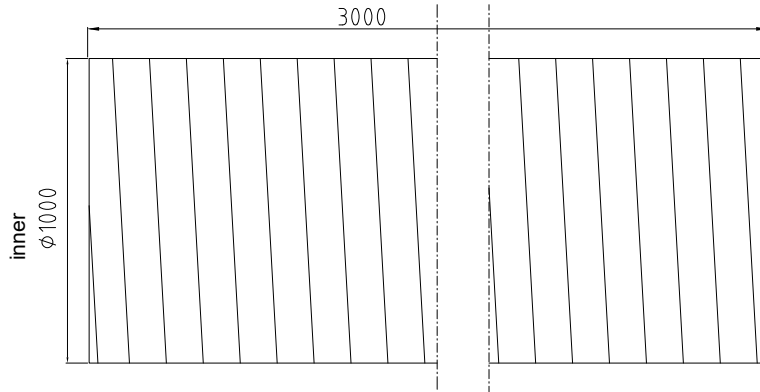
AIR DUCTS D800:

<p>AIR DUCT OUTLET SLEEVE THREADED D800/D800x120 A71250</p> 	<p>AIR DUCT OUTLET SLEEVE THREADED D1000/D800x120 A71203</p> 	

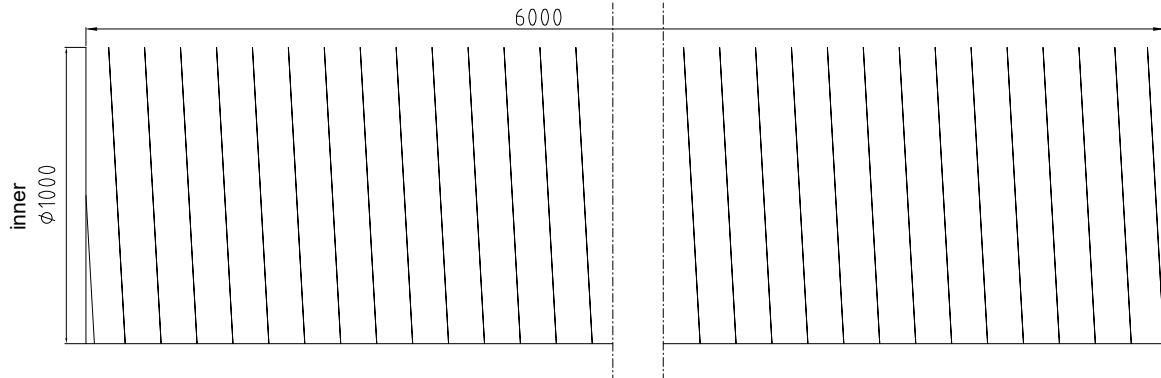


AIR DUCTS D1000:

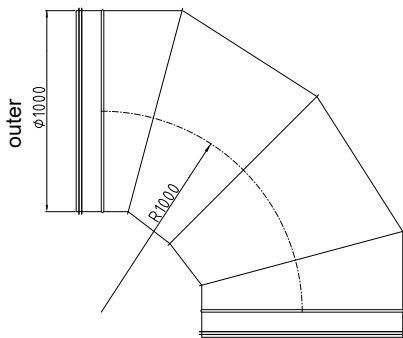
AIR DUCT CHANNEL SR D1000 L3000
504789



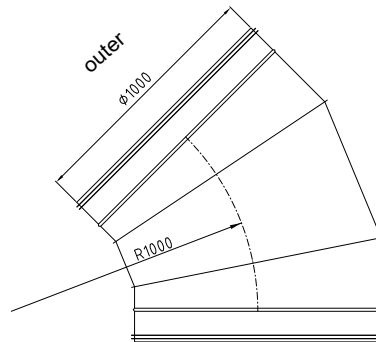
AIR DUCT CHANNEL SR D1000 L6000
504790



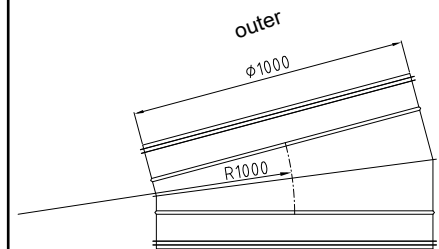
AIR DUCT ELBOW BFU 90° D1000
504791



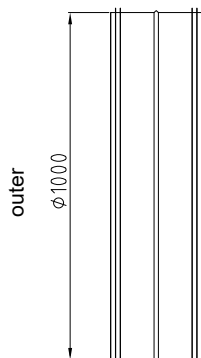
AIR DUCT ELBOW BFU 45° D1000
504793



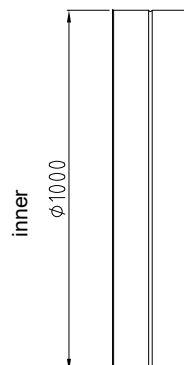
AIR DUCT ELBOW BFU 15° D1000
504794



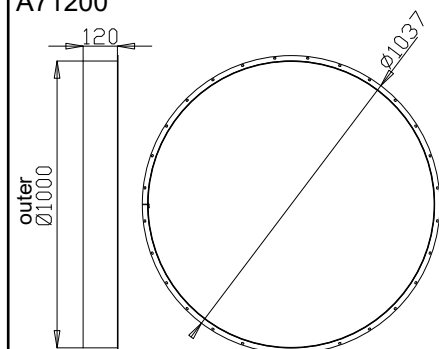
AIR DUCT CONNECTOR FOR AIR
DUCT NPU D1000
504792



AIR DUCT CONNECTOR FOR
PART MF D1000
504755

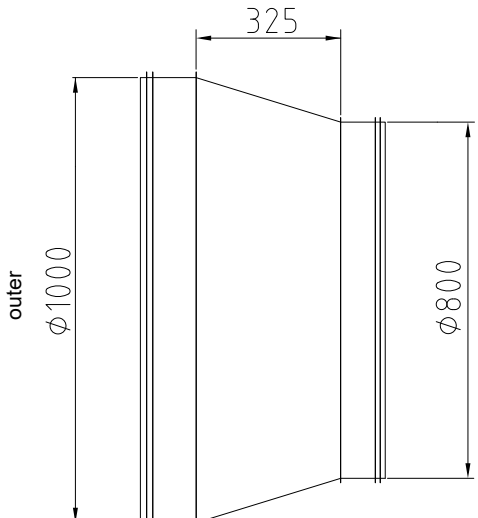
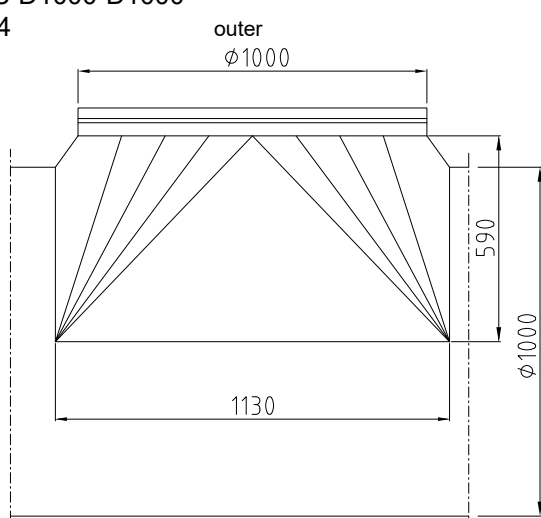
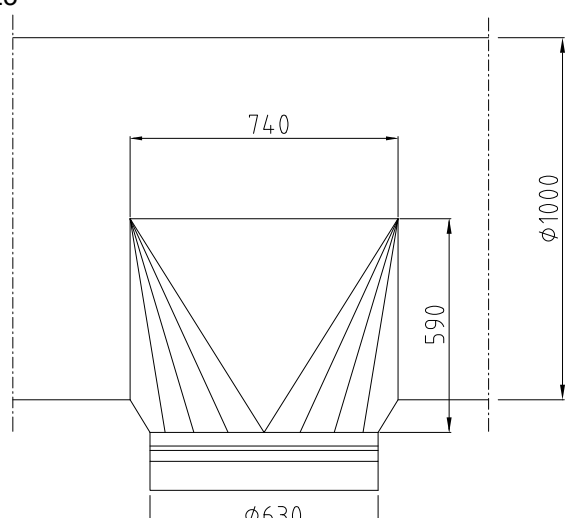
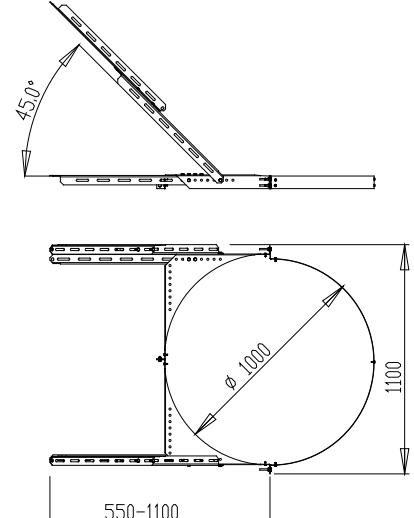


AIR DUCT OUTLET SLEEVE
THREADED D1000
A71200





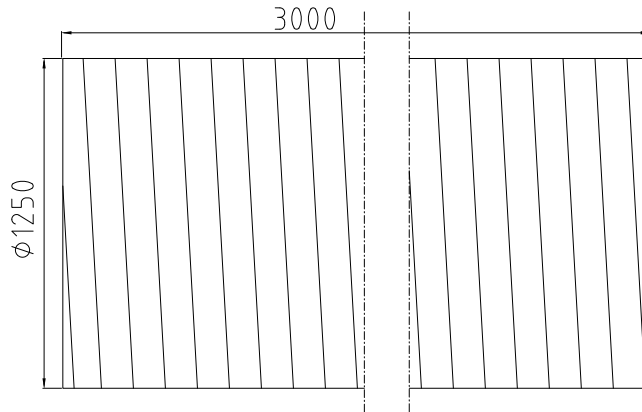
AIR DUCTS D1000:

<p>ADAPTER FOR AIR DUCT RCLU D1000/800 508417</p>  <p>outer $\phi 1000$</p> <p>325</p> <p>$\phi 800$</p>	<p>AIR DUCT BRANCH, OUTLET COLLAR TSTCU D1000-D1000 504784</p>  <p>outer $\phi 1000$</p> <p>590</p> <p>1130</p> <p>$\phi 1000$</p>
<p>GRAIN POCKET D1000 AIR DUCT 504623</p>  <p>740</p> <p>590</p> <p>$\phi 1000$</p> <p>$\phi 630$</p>	<p>AIR DUCT D1000 WALL BRACKET A71700</p>  <p>45.0°</p> <p>$\phi 1000$</p> <p>1100</p> <p>550-1100</p>

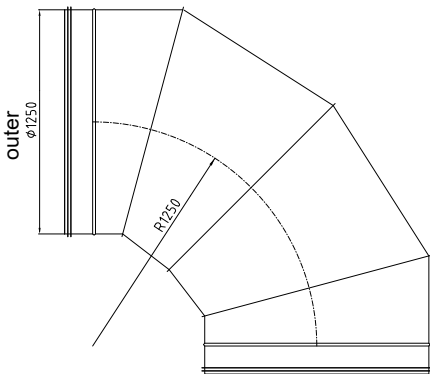


AIR DUCTS D1250:

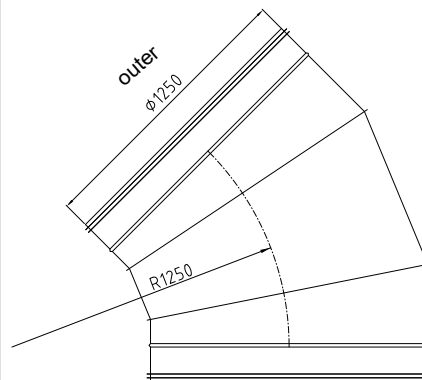
AIR DUCT CHANNEL SR D1250 L3000
504795



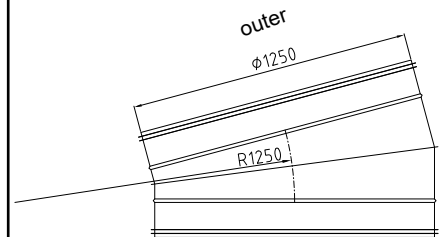
AIR DUCT ELBOW BFU 90° D1250
504797



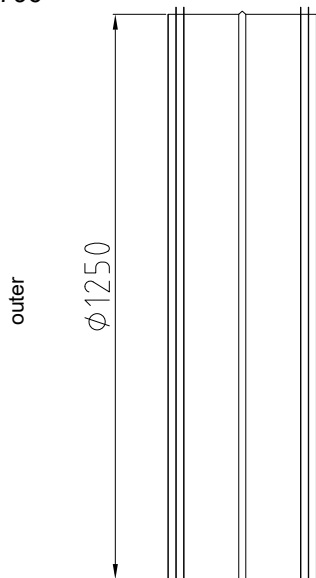
AIR DUCT ELBOW BFU 45° D1250
504798



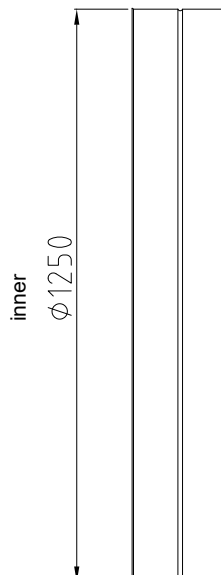
AIR DUCT ELBOW BFU 15° D1250
504799



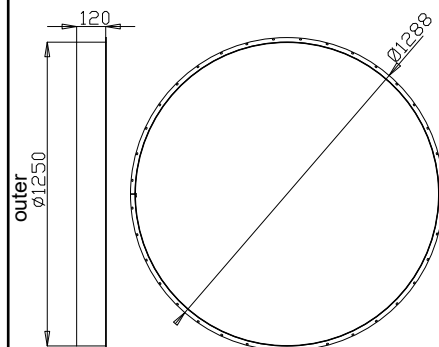
AIR DUCT CONNECTOR FOR AIR
DUCT NPU D1250
504796



AIR DUCT CONNECTOR FOR
PART MF D1250
504801



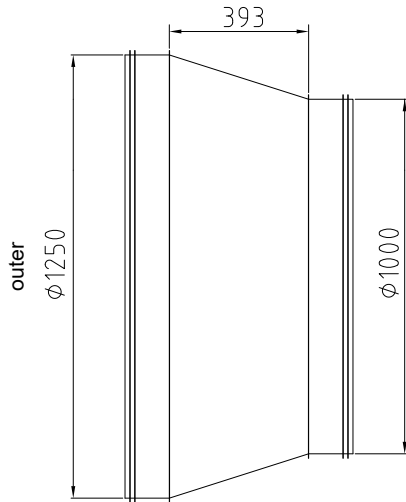
AIR DUCT OUTLET SLEEVE
THREADED D1250
A71201



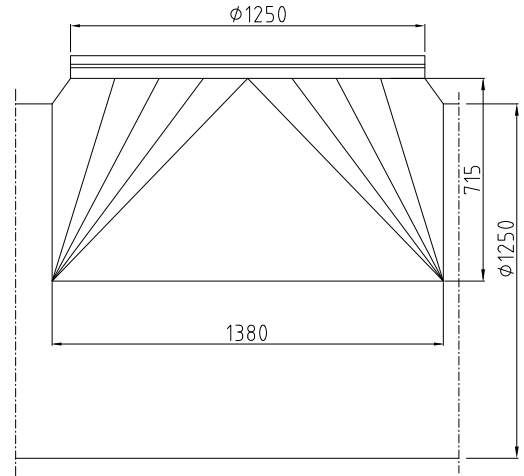


AIR DUCTS D1250:

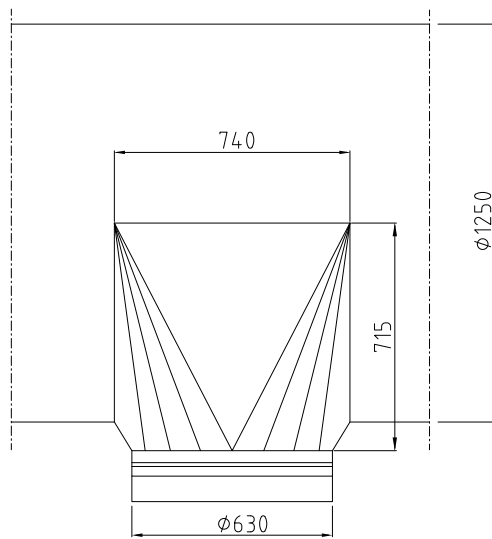
ADAPTER FOR AIR DUCT RCLU D1250/1000
508416



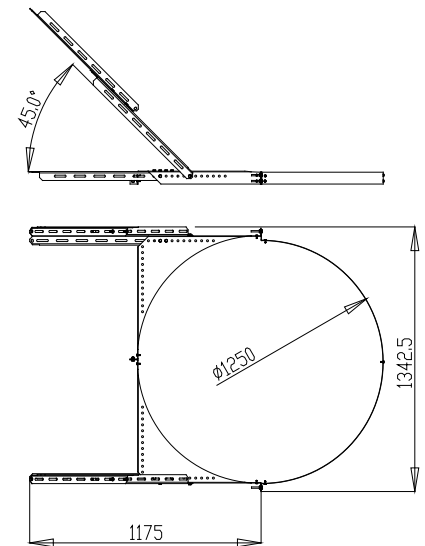
AIR DUCT BRANCH, OUTLET COLLAR
TSTCU D1250-D1250
504783



GRAIN POCKET D1250 AIR DUCT
504624

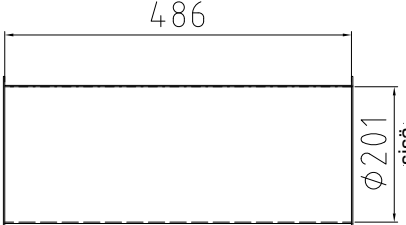
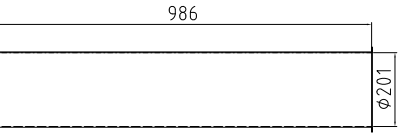
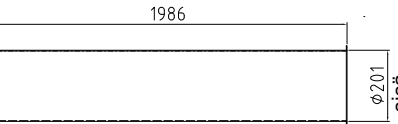
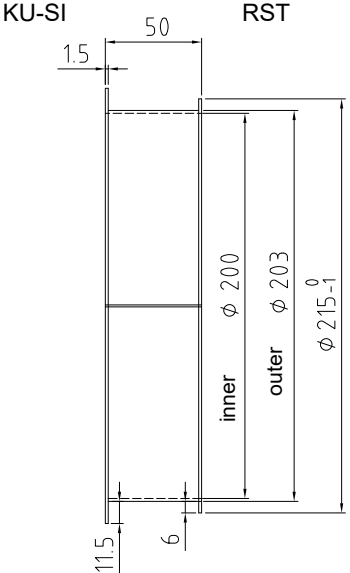
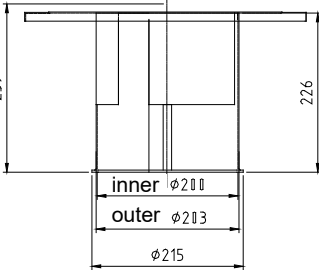
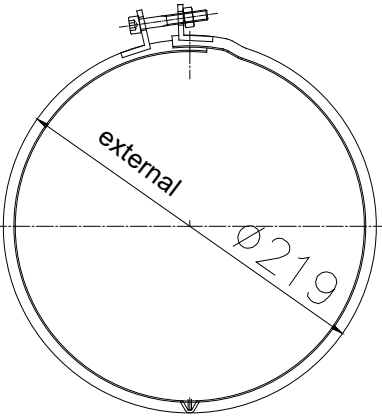
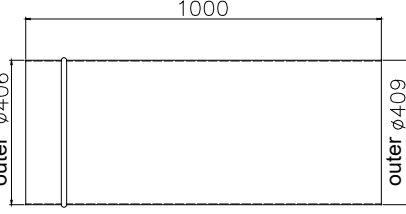
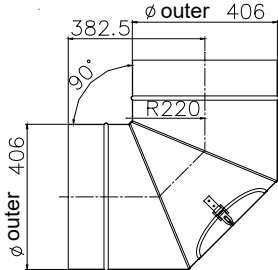
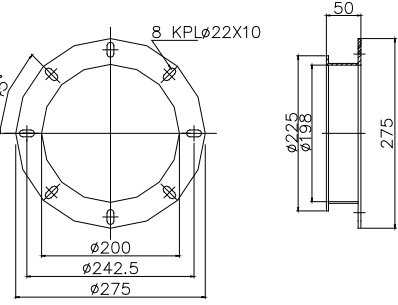
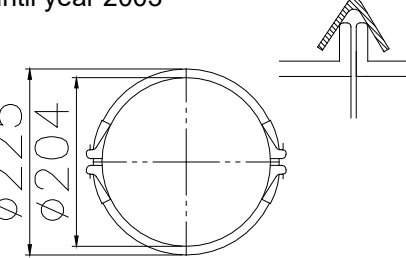
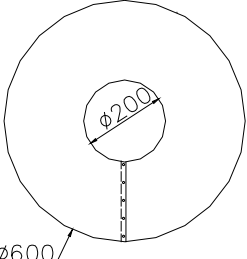
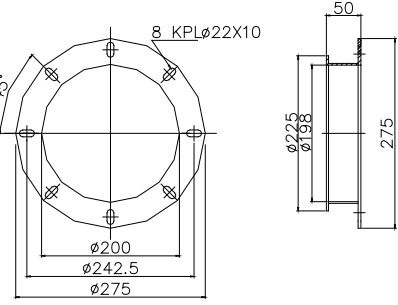


AIR DUCT D1250 WALL BRACKET
A71854



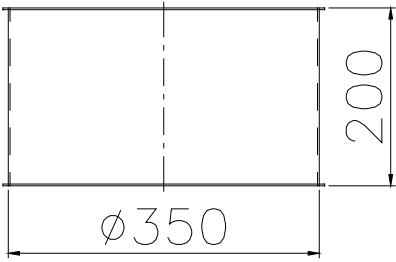
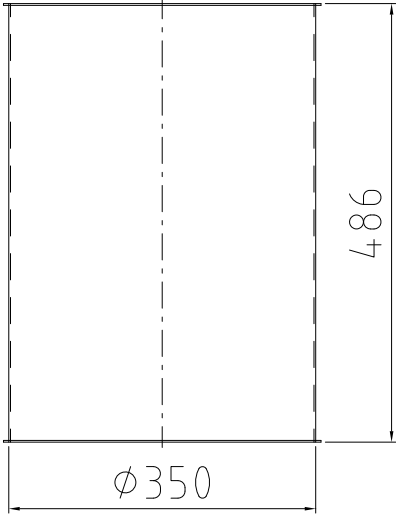
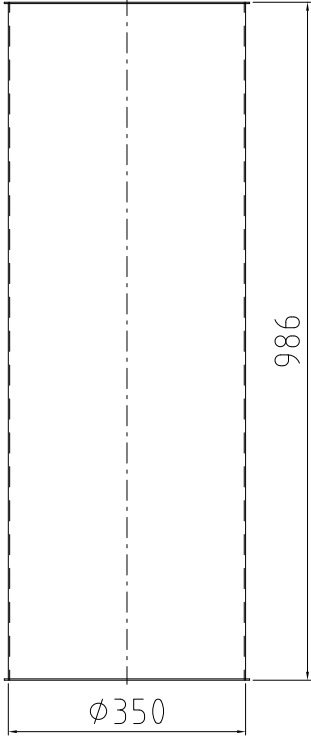
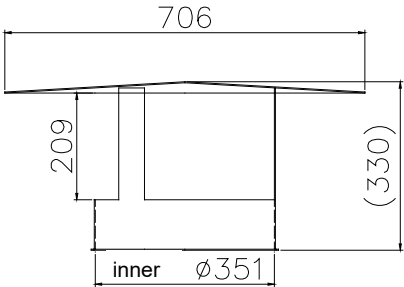
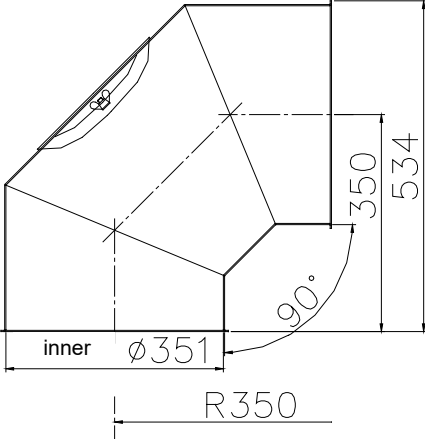
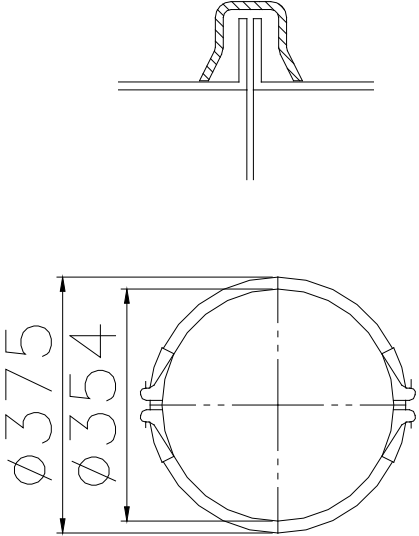
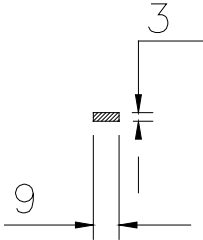


FLUE PIPES $\phi 200$:

<p>M03 FLUE PIPE L=500 RST 6200501</p> 	<p>M03 FLUE PIPE L=1000 RST 6201001</p> 	<p>M03 FLUE PIPE L=2000 RST 6202001</p> 
<p>CONVERSION PART FLUE PIPE D200 CU-ZN s=3.0/RST s=1.0 M03 42453</p> 	<p>M03 FLUE PIPE CAP RST 33413</p> 	<p>FLUE PIPE BAND D200, M03 33414</p> 
<p>OUTER JACKET L=1000 $\phi 406$ mm 504728</p> 	<p>ELBOW OF OUTER JACKET 90° $\phi 406$ mm 504729</p> 	<p>CONVERSION PART ANTTI FLUE PIPE $\phi 200$/ JAAKKO FLUE PIPE $\phi 200$ AND ÅKERSTEDS SMOKE ASPIRATOR RGFA20 33288</p> 
<p>FLUE PIPE BAND $\phi 200$ 503970 spare part for flue pipes until year 2003</p> 	<p>RAIN COVER FOR OUTER JACKET 504713</p> 	

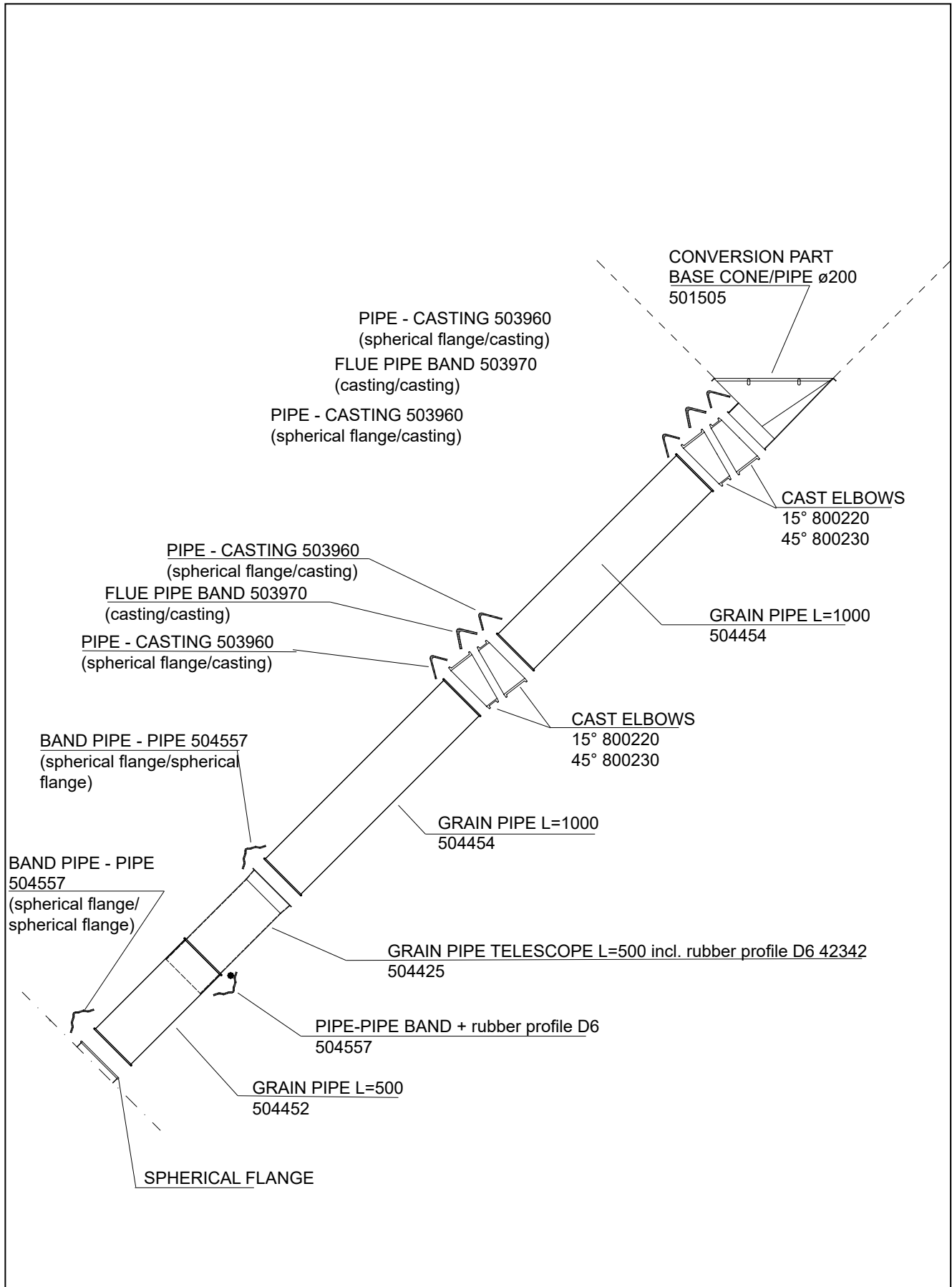


FLUE PIPES Ø350 stainless:

<p>FLUE PIPE L=200 RST S=1,5 63502015</p> 	<p>FLUE PIPE L=500 RST S=1,5 63505015</p> 	<p>FLUE PIPE L=1000 RST S=1,5 63510015</p> 
<p>FLUE PIPE CAP RST S=1,5 32784</p> 	<p>FLUE PIPE ELBOW RST 32782</p> 	<p>BAND, 2-PART RST 12353383</p> 
<p>CERAMIC SEAL BAND FOR FLUE PIPE JOINTS D350 115579 (10 metres)</p> 		

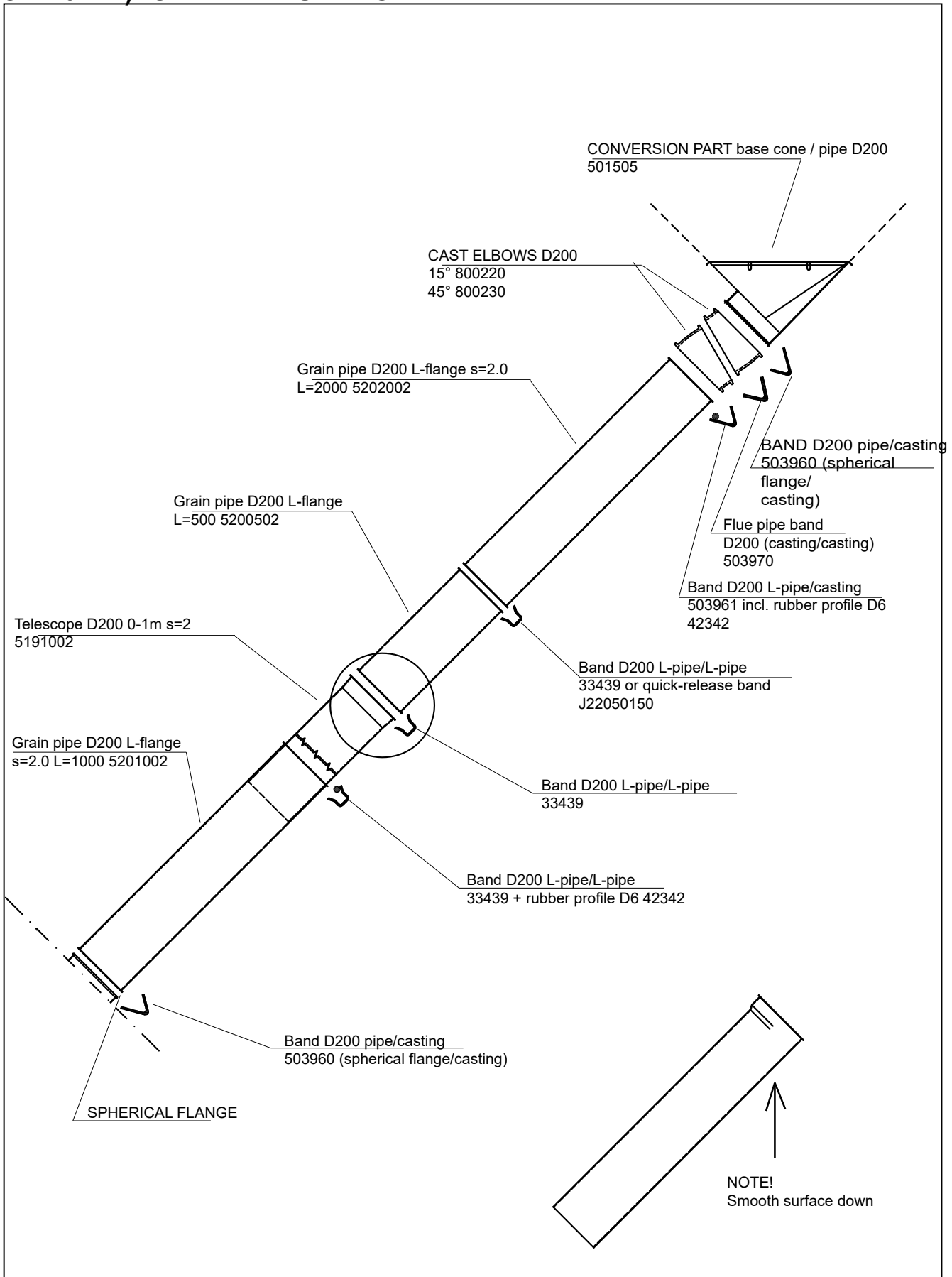


EXAMPLE OF GRAIN PIPING INSTALLATION ($\varnothing 200$ piping, $s=1\text{mm}$)



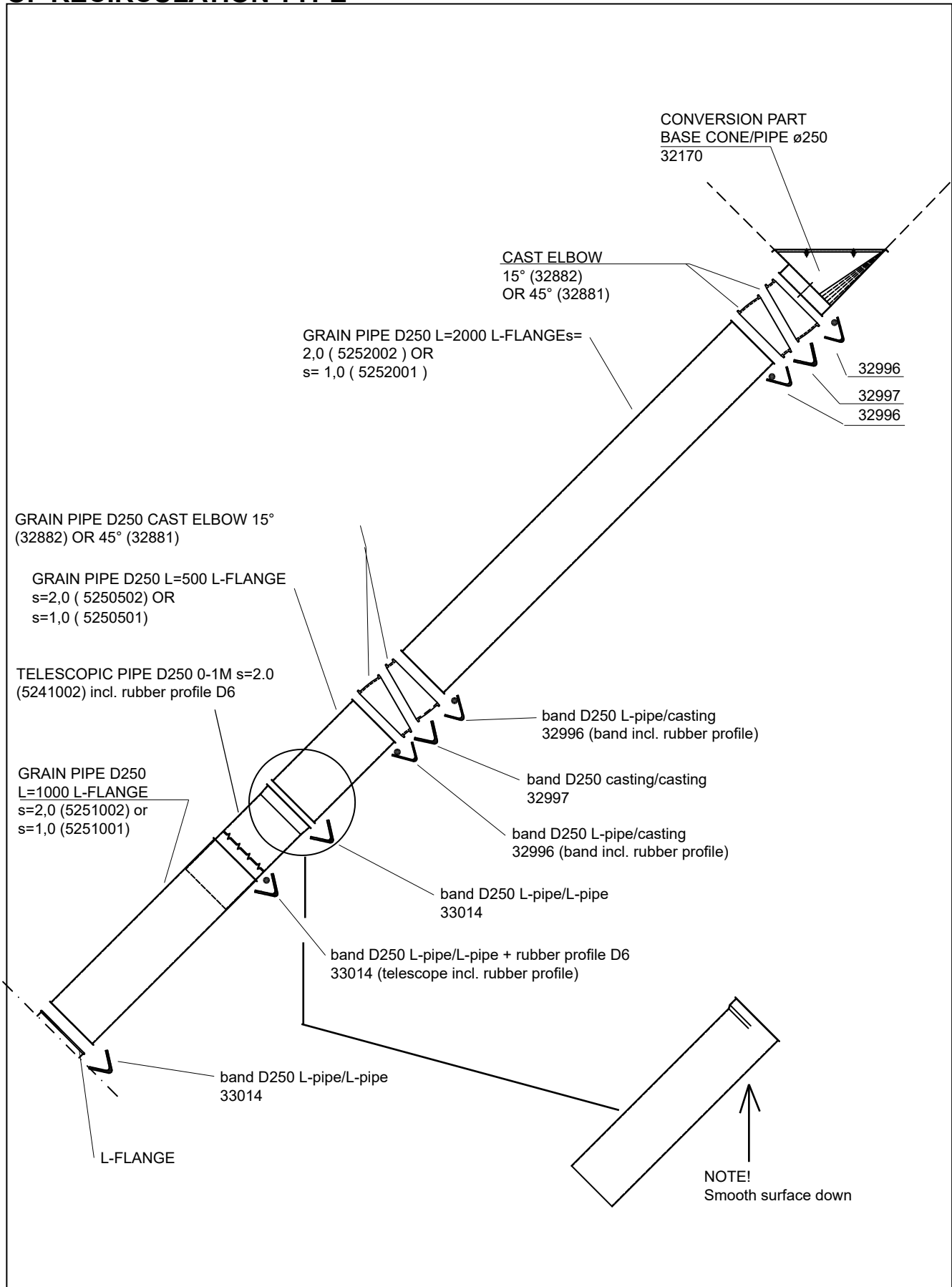


EXAMPLE OF GRAIN PIPING INSTALLATION D200 (heavy-duty with L-flange, s= 2.0mm): OF RECIRCULATION TYPE



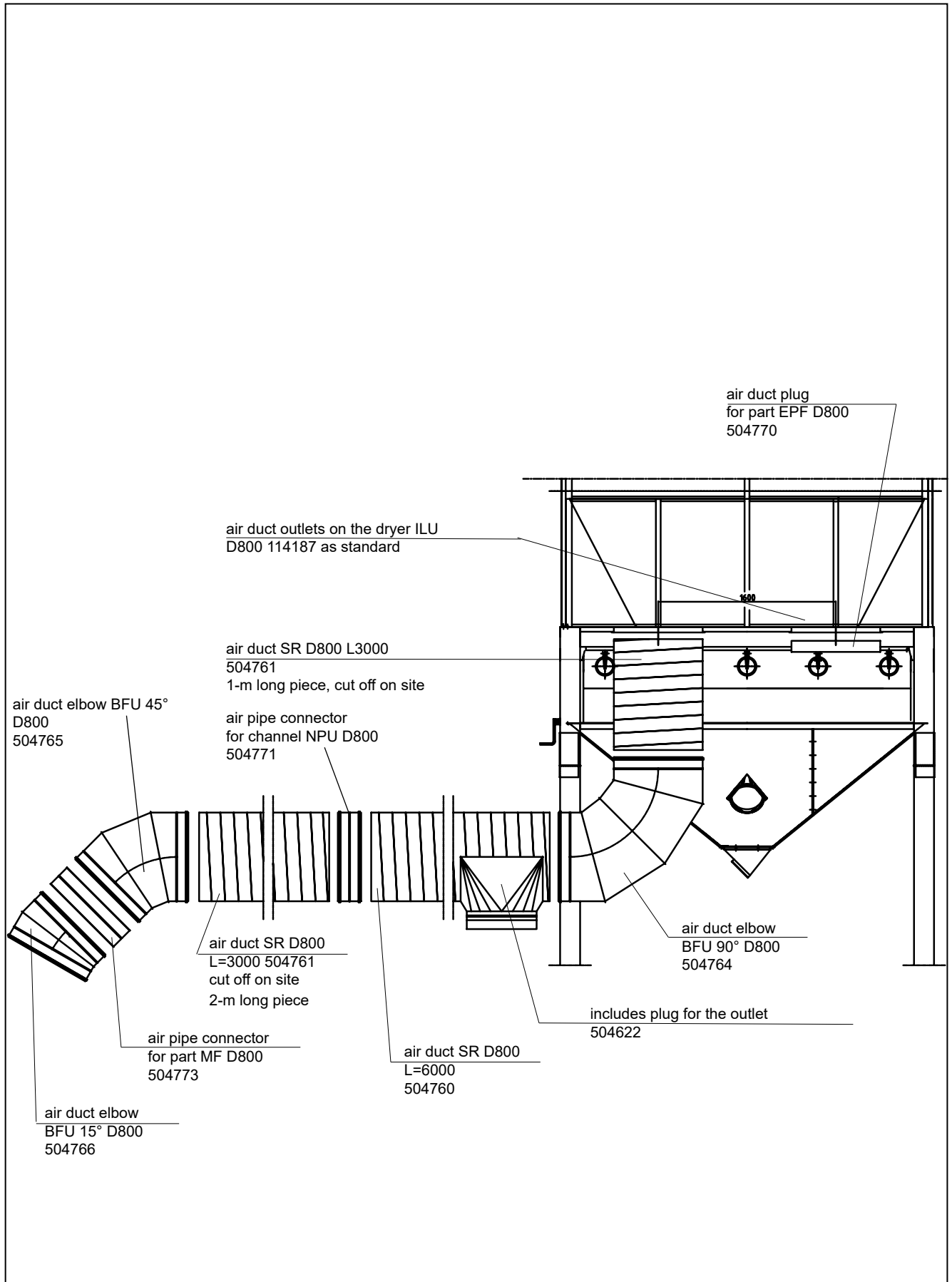


EXAMPLE OF GRAIN PIPING INSTALLATION D250 (with L-flange): OF RECIRCULATION TYPE



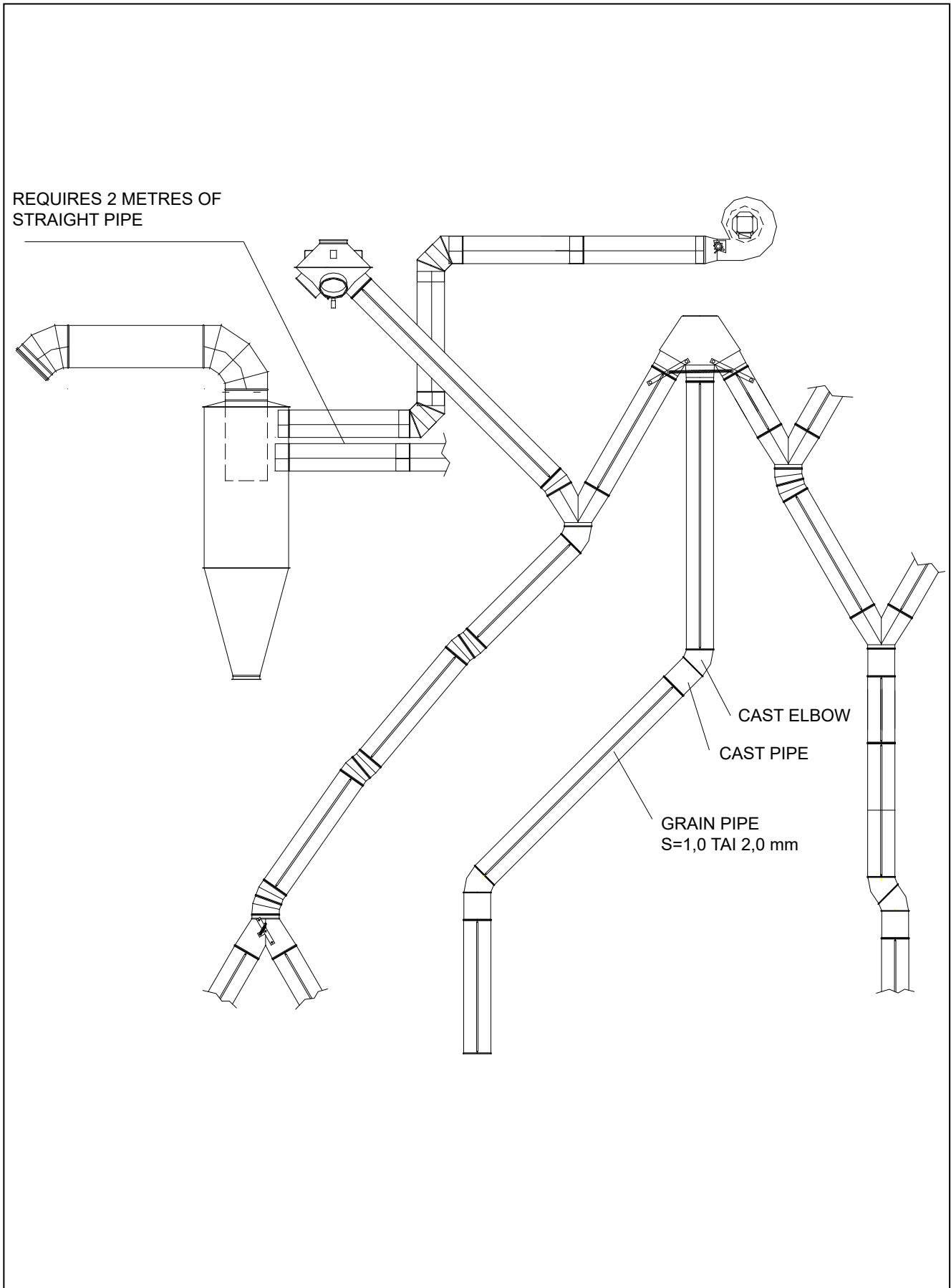


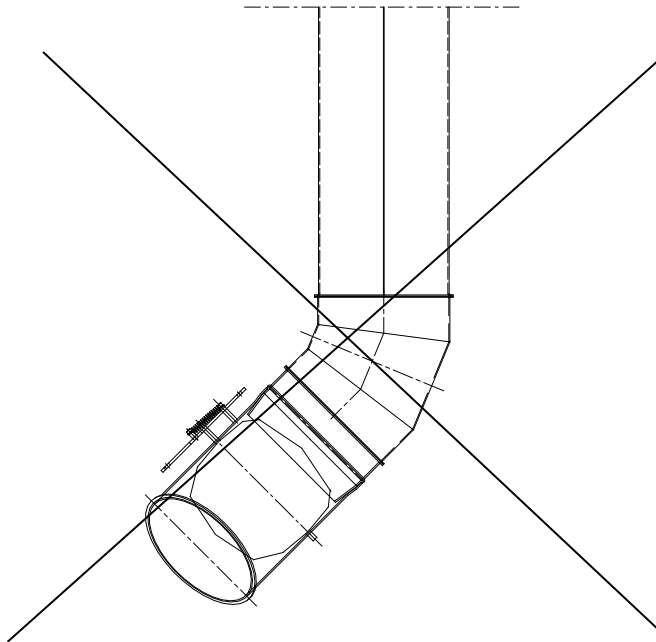
EXAMPLE OF D800 GRAIN PIPING INSTALLATION:



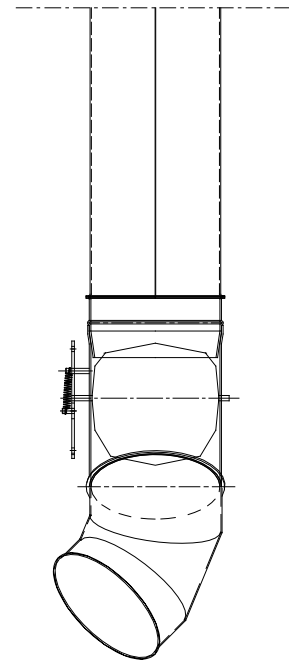


DESIGN PRINCIPLES FOR GRAIN PIPING:



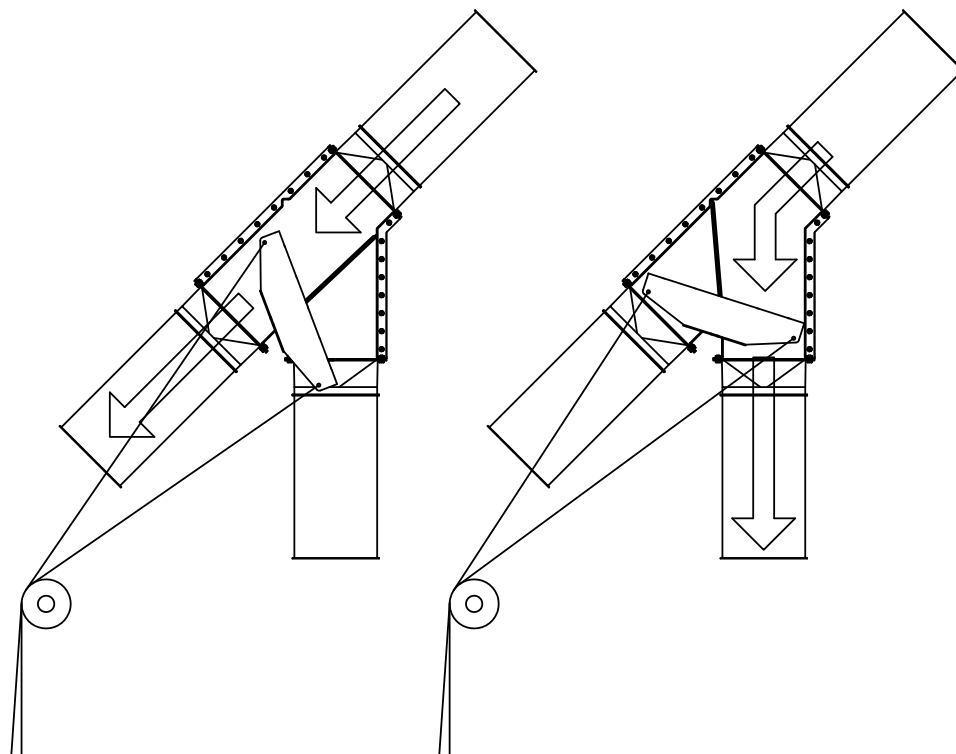


**OBLIQUE POSITIONIS NOT RECOMMENDED
FOR 2-WAY DIVIDERS;
GRAIN MAY RUN OUT**



**RECOMMENDED POSITION FOR
2-WAY DIVIDER**

ASSEMBLY OF 0 - 45 DIVIDER

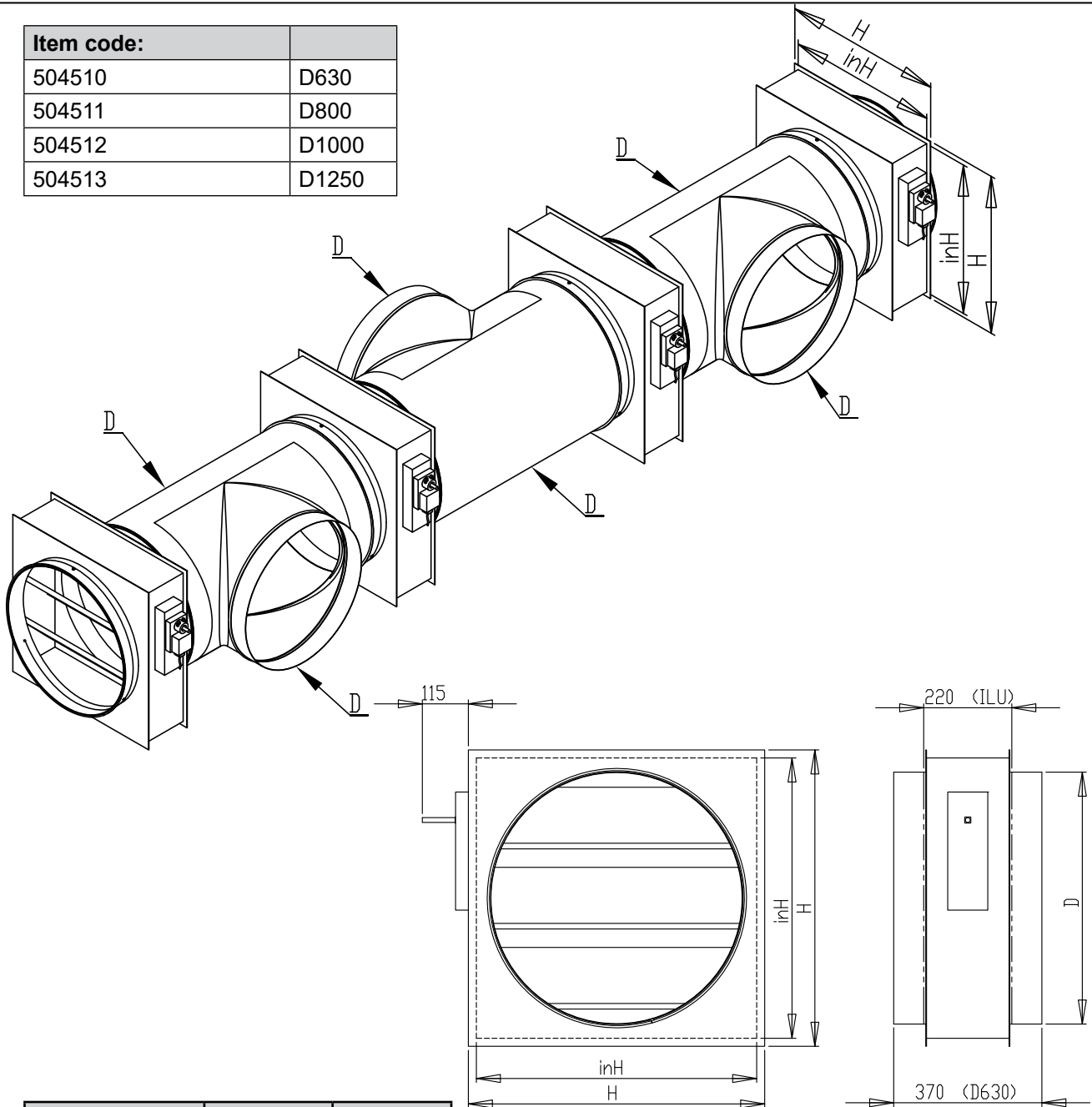


Example for wire operation



4-WAY DIVIDERS FOR DOUBLE DRYERS

Item code:	
504510	D630
504511	D800
504512	D1000
504513	D1250

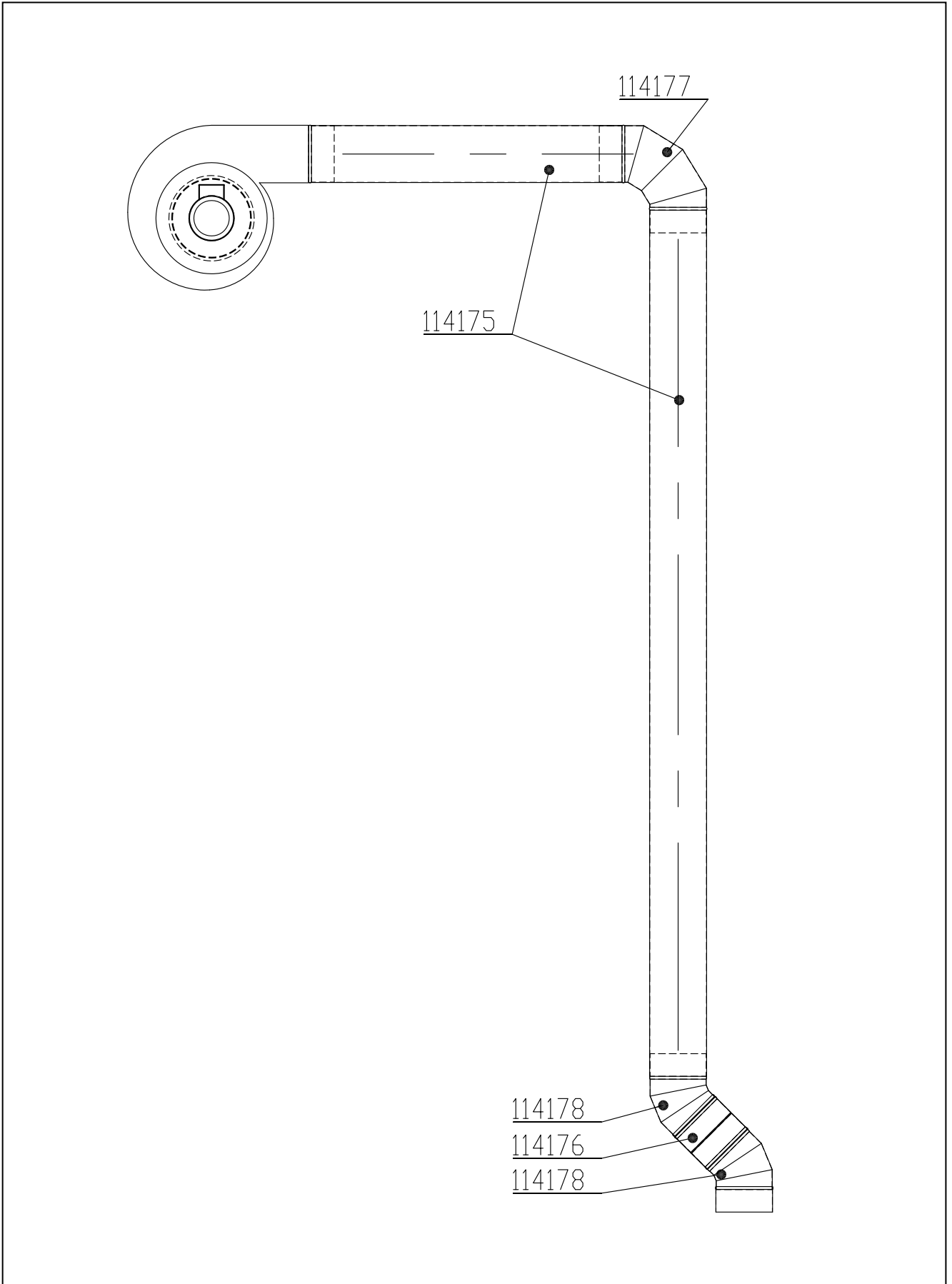


D	H	inH
630 - L	740	700
800 - ILU	840	800
1000 - ILU	1040	1000
1250 - ILU	1290	1250

Delivery of contents :
Dampers and motors 4 pcs., pipe 3 metres and T-piece 3 pcs.
(D630 bands and L-stubs for D630 T-piece outlets)

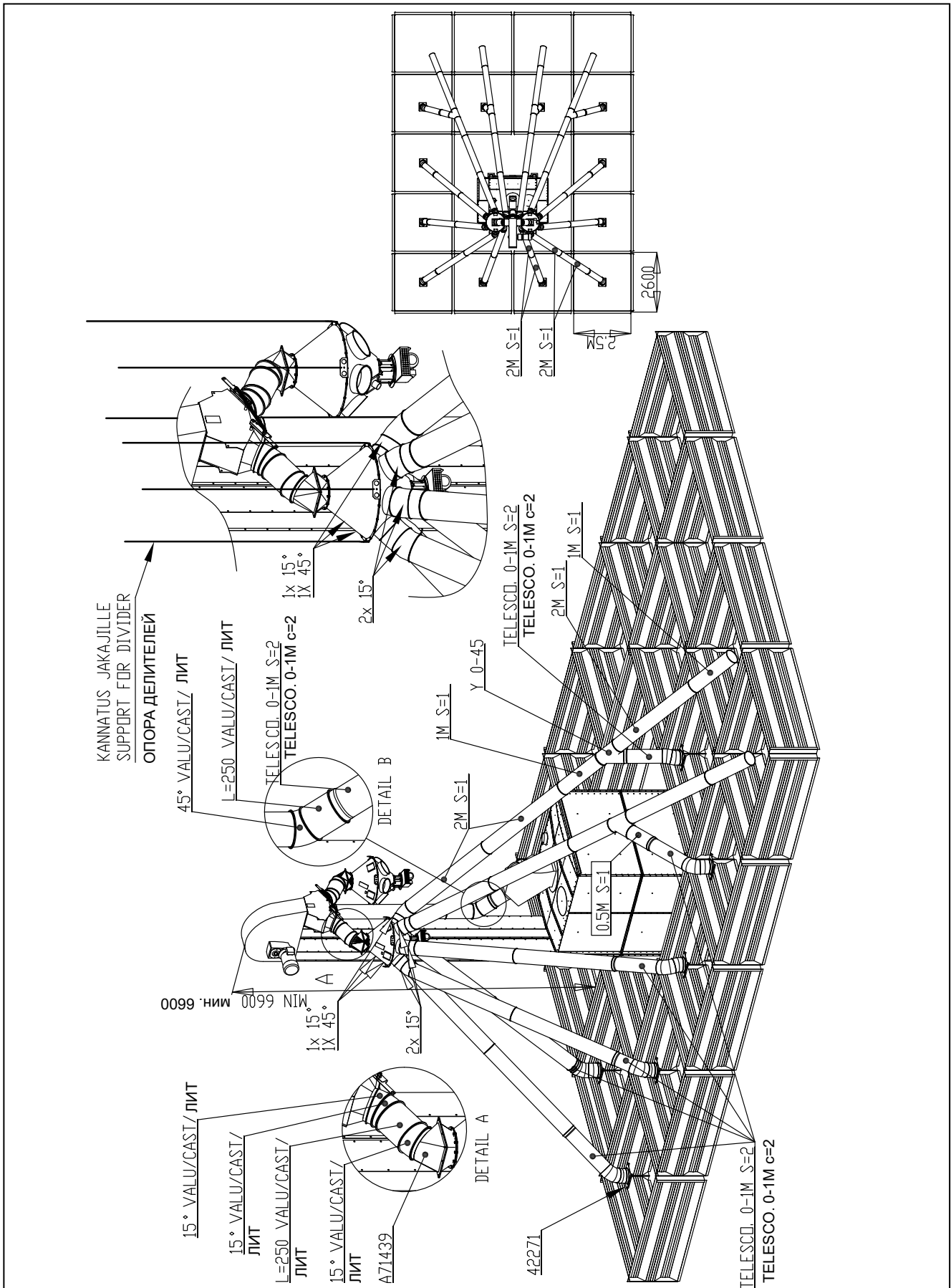


EXAMPLE: DUST PIPES D200:





Complete piping 2,5M element, 4x5 silo, 3-way divider, 2 x 6-way divider





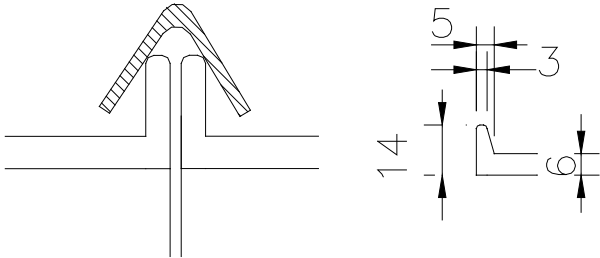
Pipes D250, ELEVATOR min. 6600 - 6900		qt
A70084	3-WAY DIVIDER MOTOR / E-ELEV D250 M05	1
A73778	6-WAY DIVIDER MOTOR OPERATED D250 M11	2
A71439	CHANGE PART 45° FY250/D250 L	2
32882	CAST CURVE D250X15°	6
33462	CAST PIPE D250 L=250	3
32881	CAST CURVE D250X45°	1
32712	PIPE CURVE D250/15°	32
32713	PIPE CURVE D250/45°	16
5250501	GRAIN PIPE D250 500-1	10
5251001	GRAIN PIPE D250 1000-1	8
5252001	GRAIN PIPE D250 2000-1	28
5241002	GRAIN PIPE TELESCOPE D250 1000-2 TELESK. ***	13
32904	Y-PIECE D250 0°/45°	4
42271	GRAIN PIPE CONV PART E-ELEV 3-TJ/D250, CONV, FY250-D250	12
5250502	GRAIN PIPE D250 500-2	2
5251002	GRAIN PIPE D250 1000-2	2
5252002	GRAIN PIPE D250 2000-2	2
33014	BIND L/L D250 ***	124
32996	BIND L / CAST D250 ***	6
32997	BIND CAST / CAST D250 ***	7
101820	BOLT HEX ZN 8.8 8X20 AM DIN933	20
110540	NUT M8 ZN 8 DIN934	20
115570	GASKET TAPE RUBBER 4X8 EKO-40	3

Pipes D250, ELEVATOR min. 6900 - 7200		qt
A70084	3-WAY DIVIDER MOTOR / E-ELEV D250 M05	1
A73778	6-WAY DIVIDER MOTOR OPERATED D250 M11	2
A71439	CHANGE PART 45° FY250/D250 L	2
32882	CAST CURVE D250X15°	6
33462	CAST PIPE D250 L=250	3
32881	CAST CURVE D250X45°	1
32712	PIPE CURVE D250/15°	32
32713	PIPE CURVE D250/45°	16
5250501	GRAIN PIPE D250 500-1	26
5251001	GRAIN PIPE D250 1000-1	8
5252001	GRAIN PIPE D250 2000-1	28
5241002	GRAIN PIPE TELESCOPE D250 1000-2 TELESK. ***	13
32904	Y-PIECE D250 0°/45°	4
42271	GRAIN PIPE CONV PART E-ELEV 3-TJ/D250, CONV, FY250-D250	12
5250502	GRAIN PIPE D250 500-2	3
5251002	GRAIN PIPE D250 1000-2	2
5252002	GRAIN PIPE D250 2000-2	2
33014	BIND L/L D250 ***	141
32996	BIND L / CAST D250 ***	6
32997	BIND CAST / CAST D250 ***	7
101820	BOLT HEX ZN 8.8 8X20 AM DIN933	20
110540	NUT M8 ZN 8 DIN934	20
115570	GASKET TAPE RUBBER 4X8 EKO-40	3

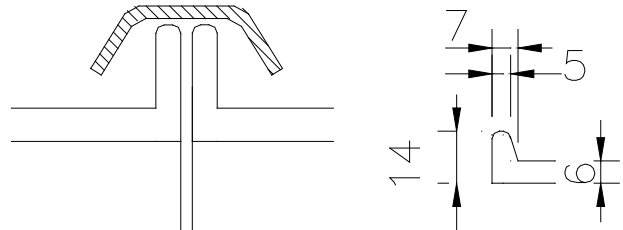


BANDS USED IN PIPE/ELBOW JOINTS:

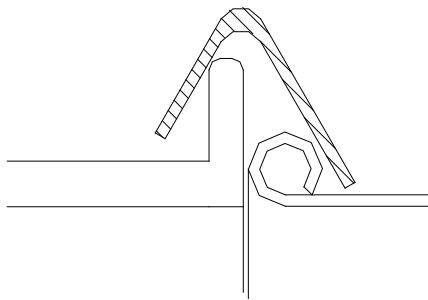
Flue pipe band is used for joining **casting-casting** connections (from year 2000 onward) pipe size D200 or equivalent D250



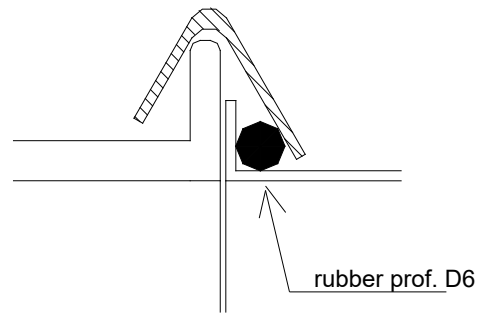
Casting-casting band is used for joining **casting-casting** connections (until year 2000) pipe size D200



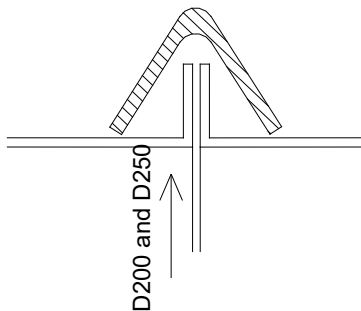
Casting-pipe band is used for joining **casting-pipe** (spherical flange) connections, pipe diameter D200



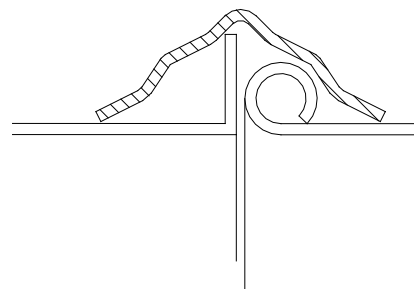
Casting-pipe band is used for joining **casting-L-flange** connections, pipe diameter D200 and D250



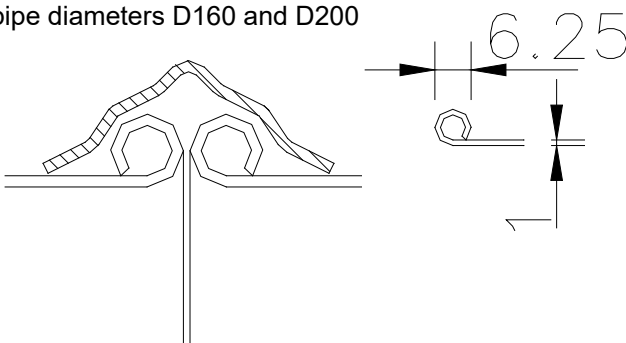
Pipe-L - pipe-L band is used in **pipe-L - pipe-L** joints pipe diameters D200 and D250



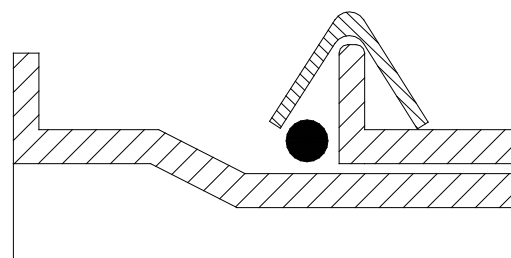
Pipe - Pipe band, diameter D200, is used for joining **L-pipe - pipe** (L-flange - spherical flange) connections, pipe diameter D200



Pipe - pipe band is used for joining **pipe - pipe** connections pipe diameters D160 and D200



Pipe - pipe band + rubber profile D6, which is included in telescope delivery, is used in **L-pipe - L-telescope** pipe joints pipe diameters D250 and D200





Pipe-L /pipe-L band is used for joining **Pipe-L- Elbow L** connections, pipe size D200

